



- b. Fit the sleeve and cylinder on the spindle. Connect the pump and press the gear wheel on the press.

Remove the press tools.



- c. Place the outer bearing with correct sleeve on the press. Drive in the bearing so that the nut for the spindle can be fitted on.



- d. Fit the cylinder and press in the bearing. Continue pressing until the cylinder relief valve opens.



- a. Remove the press tool.

Coat the pinion nut with slip paste. Fit the nut and washer on the pinion.

Part number: 110 0270

Special tools: 9900071 9900042 9900022 9900115 9900116 9900117

110



Oil the needle bearings and fit them and the differential side gear in position.

*The following instructions apply to all reductions*

115

# Volvo F16 Shifting Gear Manual

**United States Auto Gear Shift Co**



**Volvo F16 Shifting Gear Manual:**

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