



**Figure 4**  
**Lifting points**

**NOTE**

As shown in the decal for lifting, connect lifting wire ropes, shackles or slings with sufficient strength for the machine weight at the lifting points correctly.

After installation of all hoisting equipment, lift the machine a little to check its balance. If satisfactory, lift it slowly and evenly.

5. Remove the superstructure mounting screws from the swing ring gear.



**Figure 5**  
**Removed, superstructure mounting screws**

1. Superstructure mounting screw
2. Swing ring gear



# Volvo Ec330 Service Manual

**L Reisser**



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