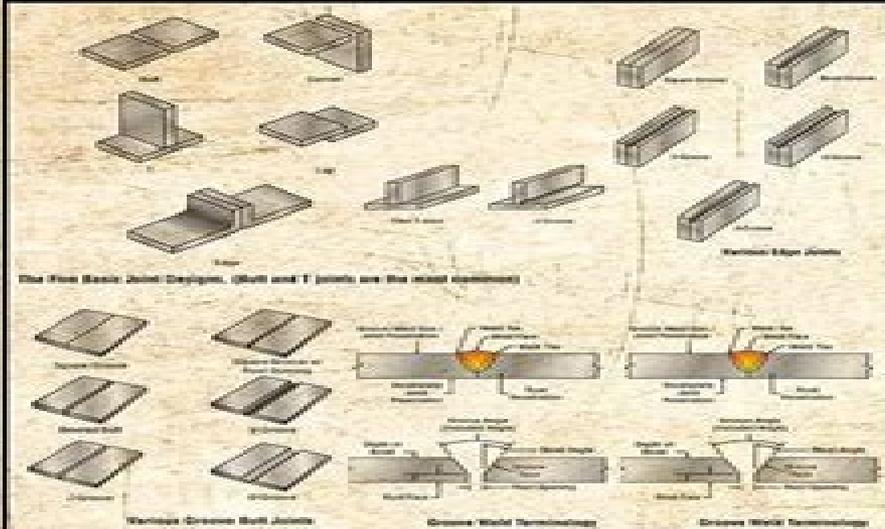


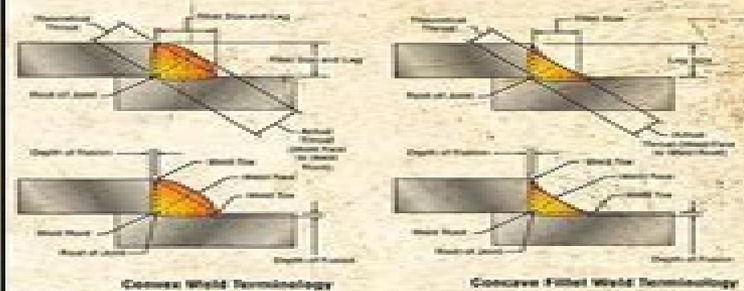
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WELDING JOINT TYPES

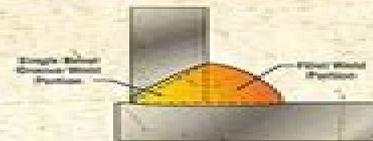


WELD TYPES AND POSITIONS

FILLET WELDS



GROOVE WELDS



A Groove Weld (Single Bevel) with a Fillet Weld Adding Additional Reinforcement on a T-Joint.

WELD POSITION



Fillet Weld Positions



Groove Weld Positions



Pipe Groove Weld Positions

WELDING SYMBOLS

| Symbol |
|--------|--------|--------|--------|--------|--------|--------|--------|
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

Notes:

- 1. Symbols for groove welds are used for groove welds on plates, pipe, and pipefitting.
- 2. Symbols for fillet welds are used for fillet welds on plates, pipe, and pipefitting.
- 3. Symbols for groove welds with reinforcement are used for groove welds with reinforcement on plates, pipe, and pipefitting.
- 4. Symbols for fillet welds with reinforcement are used for fillet welds with reinforcement on plates, pipe, and pipefitting.

Orientation of Symbols in a Welding Diagram:

- SE: Symbol End
- RE: Root End
- LP: Lead Position
- TP: Tail Position

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Table of Contents Welding Study Guide

1. Understanding the eBook Welding Study Guide
 - The Rise of Digital Reading Welding Study Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Welding Study Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Welding Study Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Welding Study Guide
 - Personalized Recommendations
 - Welding Study Guide User Reviews and Ratings
 - Welding Study Guide and Bestseller Lists
5. Accessing Welding Study Guide Free and Paid eBooks

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 - Welding Study Guide Budget-Friendly Options
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 - Welding Study Guide Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Welding Study Guide
 - Highlighting and Note-Taking Welding Study Guide
 - Interactive Elements Welding Study Guide
 8. Staying Engaged with Welding Study Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Welding Study Guide
 9. Balancing eBooks and Physical Books Welding Study Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Welding Study Guide
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
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 - Setting Reading Goals Welding Study Guide
 - Carving Out Dedicated Reading Time
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 - Fact-Checking eBook Content of Welding Study Guide
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

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14. Embracing eBook Trends
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