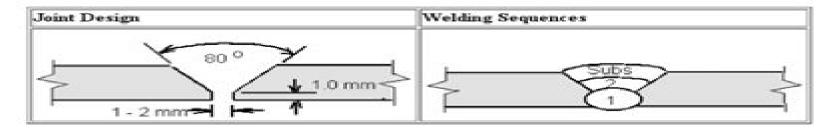
### Welding Procedure Specification:- Example

Weld Procedure Number Qualifying Welding Procedure (WPAR)		30 P1 TIG 01 Issue A WP T17/A			
	Barkenshaw Leeds	Parent Metal Specification:	Grade 304L Stainless Steel		
		Parent Metal Thickness	3 to Smm Wall		
Location	Workshop	Pipe Outside Diameter	25 to 100mm		
	Manual TIG Single Sided Butt Weld	Welding Position	All Positions		
		Welding Progression	Upwards		



Run	Process	Size Of Filler Metal	Current	Voltage V	Type Of Current/Polarity	Wire Feed Speed	Travel Speed	Heat Input
1 2 And Subs	TIG TIG	1 2mm 1 6mm	70 - 90 80 - 140	N/A	DC- DC-	N/A	N/A	N/A

Welding Consumables -Type, Designation Trade Name Any Special Baking or Drying Gas Flux

Gas Flow Rate - Shield - Backing BS 2901 Part 2 : 308S92 No

Argon 99 99% Purity 8 - 12 LPM 5 LPM

#### Production Sequence

- Clean weld and 25mm borders to bright metal using approved solvent.
- Position items to be welded ensuring good fit up and apply

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United States. National Bureau of Standards

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General Aircraft Maintenance Manual United States Department of the Army, 1970 Technical Manual United States Department of the Army, 1966 General Aircraft Maintenance Manual ,1990 Technical Manual United States. War Department, 1945 *Index of Specifications and Standards*, 2005 *Index of Specifications and Standards* Used by Department of the Navy United States. Navy Department, 1956 Index of Specifications and Standards (used By) Department of the Army United States. Department of the Army, 1959-04 Department Of Defense Index of Specifications and Standards Numerical Listing Part II September 2005, NBS Special Publication .1971 **Supplement to National Directory of Commodity Specification** United States. National Bureau of Standards, 1947 National Directory of Welding Handbook American Welding Commodity Specifications United States. National Bureau of Standards, 1947 Bulletin of the United States Bureau of Labor Statistics ,1913 Occupational Outlook Handbook ,1961 Society, 1984 Describes 250 occupations which cover approximately 107 million jobs An Index of U.S. Voluntary Engineering Standards United States. National Bureau of Standards, 1971 Scientific and Technical Aerospace Reports, 1987 **Property Standards: Care-type housing** Center for Faith-Based and Community Initiatives (United States. Department of Inspection Handbook for Manual Metal are Welding American Welding Society. Army Ordnance Advisory Labor).1973 Committee, 1945 ITEI 2022 Azah Kamilah Draman, Nadeem Akhtar, Mohd. Faizal Abdollah, 2023-06-14 This volume contains the papers presented at the 2nd International Conference on Internet Technology and Educational Informatization ITEI 2022 held during December 23th 25th 2023 in Harbin China Today the rapid development in Internet and education technology poses new challenges to scientists that requires innovative approach and methodology or eventually new educational theories Internet technology is the prerequisite for educational informatization to be realized The specific Conference topics include Artificial Intelligence in Education User Interfaces and Human Computer Interaction Distance Education for Computers Computer Application in Social and Behavioural Sciences Pedagogy Enhancement with E Learning Accessibility to Disabled Users etc Also the Conference is intended to give students and research groups the opportunity to learn more about Internet Technology and Educational Informatization as an important tool in their applications and development There were about 150 participants from countries all over the world attended the conference and they attended the presentations by scholars representing both institutes and academia The scientific program consisted of in total 5 talks as well as many oral and poster presentations Five talks were invited keynote speakers given by Pun Chi Man University of Macau China Yongjun Feng Shaanxi Normal University China Philippe Fournier Viger Shenzhen University China Rafidah Md Noor Universiti Malaya Malaysia and Khe Foom HEW The University of Hong Kong China Titles included Privacy Protection in Video Live Streaming Research of Education Metaverse and Metaverse Education Take E Course Explosion as the Center Advances and Challenges for the Discovery of Interesting Patterns in Network and Educational Data The Rise of Mobile and

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