

Seal And Bushing

Remove seal (A) with a slide hammer.

[10] - Inspect bushing (B). Remove if replacement is necessary.

Remove And Disassemble Planetary Assembly

[11] -



Planetary

**Oil Baffle And Thrust Washer**

Remove oil baffle (B) and thrust washer (A).

[12] - Remove thrust washer.

[13] -

**First And Second Sun Gear**

Remove second sun gear (A). Inspect bonded thrust washers on gear. If thrust washers are damaged, replace gear.

[14] - Remove first sun gear (B).

[15] -

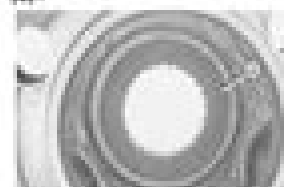
LEGEND:

- A Center
- B Pinion (3 used)
- C Oil pin (3 used)
- D Thrust Washer (6 used)
- E Needle Bearings (240 used)
- F Spacer (3 used)
- G Ball (3 used)

**Planetary Parts**

Remove parts (A-G).

[16] -

**Bonded Thrust Washer**

Inspect bonded thrust washer (A). If thrust washer is damaged, replace center.

[17] - Thoroughly clean and inspect parts, replace as necessary.

Remove Rear Cover

[18] -

**LEGEND:**

- A Cap Screw (2 used)
- B Plate
- C O-Ring
- D Yoke

Cap Screws, Plate, O-Ring And Yoke

Remove parts (A-D).

[19] -

Sr50techincal Repair Manual

Guillaume Favre



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