

Lighter cutter bar weight will reduce pull on the tractor, but setting flotation too light will prevent the cutter bar from staying on the ground at faster ground speeds. The cutter bar weight may be felt by lifting on the right end of the canopy support, 1.

**NOTE:** When completing adjustment, position flotation spring rod so that hole, 2, Figure 39, is slightly above horizontal as viewed from the rear before tightening the jam nut, as this will ease flotation pin installation.



Figure 2-4

After adjustment, reinstall the pin, 1, which is wired to the jack stand in the flotation spring rod hole. The pin has two detent balls and is installed when detents are on either side of the flotation spring rod.

**NOTE:** If the pin is inserted too far, the retaining ring may be knocked off and the pin may be lost, causing loss of flotation.

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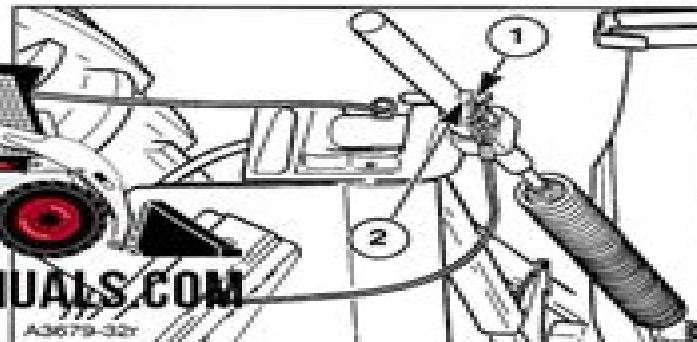


Figure 2-5

#### Model 617 Above Serial Number 607112

Cutter bar flotation is controlled by the height of the frame off the ground and the length of the flotation spring.

Adjust the limit chains so the hitch pins, 1, are as close to, but not less than, 457 mm (18") as possible from the ground. This adjustment is explained in the "Attaching the Mower to the Tractor" section of this manual.

**NOTE:** If the high stubble kit is installed on the mower, adjust the frame height to 508 mm (20") from the ground in order to provide adequate flotation.



Figure 2-6

# New Holland 616 Disc Mower Manual

**Thirumalaisamy P.**  
**Velavancorresponding**



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## **Table of Contents New Holland 616 Disc Mower Manual**

1. Understanding the eBook New Holland 616 Disc Mower Manual
  - The Rise of Digital Reading New Holland 616 Disc Mower Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying New Holland 616 Disc Mower Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in a New Holland 616 Disc Mower Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from New Holland 616 Disc Mower Manual
  - Personalized Recommendations
  - New Holland 616 Disc Mower Manual User Reviews and Ratings

- New Holland 616 Disc Mower Manual and Bestseller Lists
- 5. Accessing New Holland 616 Disc Mower Manual Free and Paid eBooks
  - New Holland 616 Disc Mower Manual Public Domain eBooks
  - New Holland 616 Disc Mower Manual eBook Subscription Services
  - New Holland 616 Disc Mower Manual Budget-Friendly Options
- 6. Navigating New Holland 616 Disc Mower Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - New Holland 616 Disc Mower Manual Compatibility with Devices
  - New Holland 616 Disc Mower Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of New Holland 616 Disc Mower Manual
  - Highlighting and Note-Taking New Holland 616 Disc Mower Manual
  - Interactive Elements New Holland 616 Disc Mower Manual
- 8. Staying Engaged with New Holland 616 Disc Mower Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers New Holland 616 Disc Mower Manual
- 9. Balancing eBooks and Physical Books New Holland 616 Disc Mower Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection New Holland 616 Disc Mower Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine New Holland 616 Disc Mower Manual
  - Setting Reading Goals New Holland 616 Disc Mower Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of New Holland 616 Disc Mower Manual
  - Fact-Checking eBook Content of New Holland 616 Disc Mower Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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