

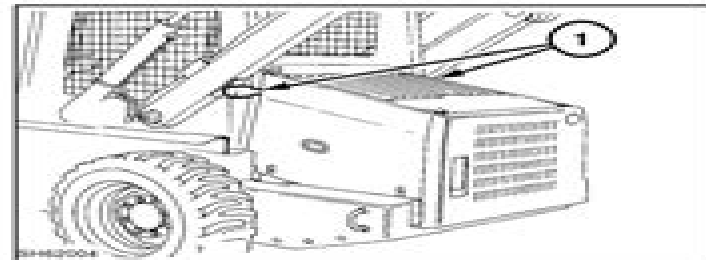
Op. 10 001 10**ENGINE REMOVAL**

The engine can be removed from the loader by two methods:

Method 1: Removing the rear door, radiator, oil cooler, and support as an assembly.

Method 2: Tilting the cab and boom forward to gain access.

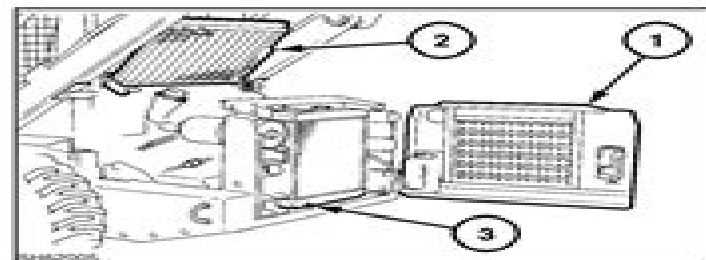
For either method, raise and support the boom on the boom lock pins, 1, to access the engine area.



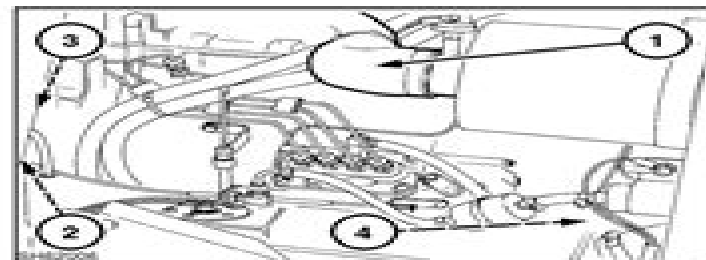
5

METHOD 1**(Without Tilting Cab)**

1. Open rear door, 1. Remove the top engine hood, 2, and both the right and left engine side covers.
2. Remove the battery.
3. Drain the cooling system, radiator, and engine block, 3.
4. Remove the upper and lower radiator hoses from the engine block and plug the hoses with plastic plugs.
5. Remove the air cleaner hose, 1, from the intake manifold and cap.
6. Unplug the engine wire harness, 2, and ground wires from the engine bellhousing, 3.
7. Unhook the control valve hydraulic oil return line at the oil cooler and cap, 4.



6



7

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