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## pipefitter II Exam 2023 Questions and Answers

An RJT flange has the disadvantage that in order to remove a fitting, you must . - ANSWER-spread the flanges enough to remove the ring

Temperatures below 500°F and pressures below 600 psi are considered\_\_\_\_\_. - ANSWER-low temperature/low pressure

Gaskets are chosen to suit the temperature, pressure, and chemical characteristics of the process medium. - ANSWER-True

Teflon gaskets are chemically - ANSWER-inert

Acrylic fiber gaskets filled with nitrile could be used with \_\_\_\_\_. - ANSWER-oil

Corrugated metal gaskets are generally used on\_\_\_\_\_. - ANSWER-smooth flanges and low-pressure applications

Cork gaskets can be used for most liquids except for\_\_\_\_\_. - ANSWER-strong alkalis

Graphite-impregnated gaskets are used for - ANSWER-high temperatures

The three concentric circles drawn for a flange layout are the outside diameter (OD) of the flange, the opening diameter of the pipe, and the\_\_\_\_\_. - ANSWER-diameter of the bolt hole circle

On a six-hole flange, the radius is equal to the distance between the bolt holes. - ANSWER-False

The torque wrench must be set at\_\_\_\_\_percent on the second pass on tightening the bolts of a flange. - ANSWER-50

The first step in field routing is to \_\_\_\_\_ the work area. - ANSWER-secure

If the pipe has been stored outside, it must be checked for\_\_\_\_\_. - ANSWER-rust inside

The first step of determining field run specifications is to\_\_\_\_\_. - ANSWER-locate the beginning and end points

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**Upstryve Inc**



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