

**VOLVO BM**

# A 25

## 4x4



- **Engine output**  
S40 / 1500 kva      177 kW (240 hp)
- **Operating weight**  
16,2 t (35 540 lb)
- **Load capacity**  
10,2 t (22 470 lbs)

- Direct injected, turbocharged Volvo diesel with intercooler
- Electronically controlled automatic shift, high and low gear ranges
- One longitudinal and two transversal all locks, all with 100% lock-up
- Front axle with 3-point suspension and effective shock absorption
- Optional longitudinal system for effective loading in confined spaces

### ENGINE



Volvo TD 114 4-cylinder, 4-cylinder in-line direct-injected turbocharged diesel engine. Diesel with mechanical control and non-replaceable cylinder linings.

Five hydraulic driven thermostatically controlled valves for driving power only when needed.

Max. power at	175	2100	40	2400
S40 / 1500 kva	140	2100	100	2400
Rated power at	175	2100	40	2400
S40 / 1500 kva	140	2100	117	2400
ISO 6071	140	2100	117	2400
Max. torque at	175	2100	27	2400
S40 / 1500 kva	140	2100	31	2400
S40 / 1500 kva	140	2100	30	2400
ISO 6071	140	2100	31	2400
Displacement, total	7	645	400	2400
Bore	100	90	100,77	100,77
Stroke	110	110	130	130
Compression ratio			15,5:1	

- with fuel at normal 20 °C (68 °F) max. 100 km operating at 40% (2400) max. the highest power is 150 kW (200 hp) which corresponds to S40 (1500)
- with fuel at normal 20 °C (68 °F) max. 100 km operating at 40% (2400) max. the maximum torque is 110 Nm which corresponds to S40 (1500)

### DRIVETRAIN



Torque converter, single stage with free-wheeling clutch and automatic lock-up.

Transaxle: planetary transmission, electronically controlled fully automatic gear-shifting.

Driveline: Volvo BM driveline with 3-stage design, power take-off and differential.

**Differential locks:** One longitudinal and two transversal differential locks. All with 100% lock-up.

**Axles:** All axles are of Volvo BM design. The driving axle has fully floating axle shafts with planetary gear type hub reduction.

Torque converter	240
Transmission	20 / 5 140/160
Driveline	71, 800

Speeds				
Low gear, forward	1	earthworks	0,8	10%
	2	earthworks	0	10%
	3	earthworks	10	10%
	4	earthworks	20	115%
	5	earthworks	30	140%
Low gear, reverse	1	earthworks	7	10%
High gear, forward	1	earthworks	0	10%
	2	earthworks	10	10%
	3	earthworks	20	115%
	4	earthworks	30	140%
	5	earthworks	40	160%
High gear, reverse	1	earthworks	11	10%

### ELECTRICAL SYSTEM



Voltage	12	24
Battery capacity	40 / 1	100 / 2x12
Generator rating	10 / 4	100 / 40
Starter motor power	400 / 240	5 / 200

Front axle	400 km
Rear axle	400 km
Total	23,5 / 4,25
	28 / 4,25

### SERVICE REFILL CAPACITIES



Fuel tank	1	400 gal	15	40%
Fuel tank	1	400 gal	100	17%
Cooling system	1	400 gal	30	17%
Transmission total	1	400 gal	10	10%
Driveline	1	400 gal	5	10%
Front axle	1	400 gal	10	10%
Rear axle	1	400 gal	10	115%
Hydraulic system	1	400 gal	100	10%
Hydraulic tank	1	400 gal	100	10%



Dual-circuit system with air/hydraulic disc brakes, designed to comply with ISO 4400 and SAE J1473 at total machine weight.

Disc brakes are fitted for front axle and one for bogie.

**Parking brake:** The parking brake is a spring actuated brake on the propeller shaft, designed to hold a loaded machine on a grade up to 10%.

**Compressor:** The pneumatic system is driven by a gear driven compressor.

**Brake linings:** standard

**Relinings:** as optional equipment

# Volvo A25 Service Manual

**Steve J. Maddox, Steve Churchill**



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