



Volvo BM L70



- Engine output
542 (714) and 514 kW (719 hp)
- Operating weight
5.2 t (11 460 lb)
- Buckets
1.5-4.3 m³ (3.9-11.2 yd³)
- Overhauled, turbocharged Volvo BM diesel
- Volvo BM Automatic Power Shift
- Precision steering and small turning radius
- Unmatched operator comfort
- Loader unit with parallel lift arm action, high lift height and long reach
- First operator hydraulic system
- Angle breakout and lifting forces
- The largest family of wheel loaders on the market
- Productivity boosting options
 - Hydraulic attachment bracket
 - 9-speed transmission
 - Dual-circuit hydraulics
 - 2nd and 4th hydraulic control
 - Comfort Drive Control

VOLVO BM

ENGINE



The engine is a 4-cylinder, direct-injection, 4-stroke, turbocharged diesel engine with wet, replaceable cylinder liners.

Air cleaning

1. Optional cleaner with automatic exhaust opener
2. Paper filter with indicator in cab
3. Safety filter

Model	Volvo BM			
Model	70 40-6			
Rated power at	14	1500	55.7	2550
542 (714) kW	400	500	57	2116
Maximum output at	14	1500	55.7	2550
542 (714) kW	400	500	57	2116
100% 1400-1675	400	500	57	2116
Max torque at	14	1300	21.0	1430
542 (714) Nm	400	500	400	1470
542 (714) Nm	400	500	400	1470
100% 1400-1675	400	500	400	1470
No. of cylinders	4			
Displacement, l	1	6475	4.00	257.5
Bore	mm	90	105.0	4.13
Stroke	mm	90	128	5.0
Compression ratio	15.0 : 1			

ELECTRICAL SYSTEM



The electrical system is well protected with fuses. Provided for extra equipment.

General warning (provided as label on machine)

General warning lamp for following functions: engine oil pressure, brake pressure, parking brake, engine temperature, transmission temperature.

Voltage	V	24
Battery	V	24/2
Battery capacity	Ah	40/100
Charging capacity	A	20/75
Max capacity	mm	20/75
Alternate rating	W	100/100
Water meter output	mm	5.4 (1.5)

SERVICE REFILL CAPACITIES



Engine oil	1	545 gal	15.0	21.0
Fuel tank	1	545 gal	100	240.0
Cooling system	1	545 gal	27	71.7
Transmission, rear	1	545 gal	27	71.0
Front axle, rear	1	545 gal	24	63.0
Rear axle, rear	1	545 gal	24.0	63.0
Hydraulic system	1	545 gal	100	240.0
Hydraulic tank	1	545 gal	80	211.0

DRIVE TRAIN



Torque converter single stage, single-phase
Transmission Volvo BM power shift type
Mount of overhauling type with directional clutch mechanism, large lever control

Active fully floating ball shafts. One-piece axle housing of double end, flange front axle and oscillating rear axle.

Hub reduction Volvo BM manufacture with planetary low hub reduction gears. Low-friction roller bearings on each planetary wheel. The hub reduction gears can be removed without having to remove wheels and brakes.

Three alternative tire are available for different working conditions

Torque multiplication ratio	2.04 : 1	
Transmission, rear	Volvo BM	
Model	47 80	

Running speeds

Low range (optional)

1. Forward	each priority	1.0	0.7
2. Forward	each priority	0.8	0.5
3. Forward	each priority	1.0	0.6
4. Forward	each priority	1.0	0.7

High range

1. Forward	each priority	0.8	0.5
2. Forward	each priority	1.0	0.6
3. Forward	each priority	0.8	0.5
4. Forward	each priority	0.8	0.5

Measurement with load

Front axle, model			Volvo BM	
Model			400 40 12	
Rear axle, model			Volvo BM	
Model			400 40 12	
Chassis	1	10		
	mm	24	400	10.70

BRAKE SYSTEM



The brake system meets requirements according to SAE J2470, ISO 71000 and ISO 2440.

Service brakes fully hydraulically operated power disc brakes. Transmission disengagement after braking performed with a switch on the instrument panel.

Secondary dual circuit system, divided between axle. One circuit, or parking brake, fulfills the requirements.

Parking brake disc brake on front axle pinion drive (large). A warning lamp indicates when the parking brake is applied and gear level is in forward or reverse.

Brake friction area

Front axle, rear	mm²	mm²	400	100.0
Rear axle, rear	mm²	mm²	400	100.0
Accumulator			1	
Volume, total	1	mm³	1.0	100.0
Parking brake area, total	mm²	mm²	10	100.0

Volvo Bm L 70 E Parts Manual

JL Elias



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