

Micropropagation

Motor nameplate is made of stainless steel to prevent rust and corrosion.

Sample Nameplate for motor $\leq 2.2\text{ kW}$

TECO		3-PHASE INDUCTION MOTOR			
Model: TECO		P-Frame: 100		Size: 100	1/2 HP
V: 220V		F: 50Hz		S: 14	
I: 4.5A		P: 100W		E: 1.0	
S: 14		T: 1.0		B: 1.0	
R: 1.0		C: 1.0		D: 1.0	
W: 1.0		E: 1.0		F: 1.0	
G: 1.0		H: 1.0		I: 1.0	
J: 1.0		K: 1.0		L: 1.0	
M: 1.0		N: 1.0		O: 1.0	
P: 1.0		Q: 1.0		R: 1.0	
S: 1.0		T: 1.0		U: 1.0	
V: 1.0		W: 1.0		X: 1.0	
Y: 1.0		Z: 1.0		AA: 1.0	
AB: 1.0		AC: 1.0		AD: 1.0	
AE: 1.0		AF: 1.0		AG: 1.0	
AH: 1.0		AI: 1.0		AJ: 1.0	
AK: 1.0		AL: 1.0		AM: 1.0	
AN: 1.0		AO: 1.0		AP: 1.0	
AQ: 1.0		AR: 1.0		AS: 1.0	
AT: 1.0		AU: 1.0		AV: 1.0	
AW: 1.0		AX: 1.0		AY: 1.0	
AZ: 1.0		BA: 1.0		BB: 1.0	
BC: 1.0		BD: 1.0		BE: 1.0	
BF: 1.0		BG: 1.0		BH: 1.0	
BI: 1.0		BJ: 1.0		BK: 1.0	
BL: 1.0		BM: 1.0		BN: 1.0	
BO: 1.0		BP: 1.0		BQ: 1.0	
BR: 1.0		BS: 1.0		BT: 1.0	
BU: 1.0		BV: 1.0		BW: 1.0	
BX: 1.0		BY: 1.0		BZ: 1.0	
CA: 1.0		CB: 1.0		CC: 1.0	
CD: 1.0		CE: 1.0		CF: 1.0	
CG: 1.0		CH: 1.0		CI: 1.0	
CJ: 1.0		CK: 1.0		CL: 1.0	
CM: 1.0		CN: 1.0		CO: 1.0	
CP: 1.0		CQ: 1.0		CR: 1.0	
CS: 1.0		CT: 1.0		CU: 1.0	
CV: 1.0		CW: 1.0		CX: 1.0	
CY: 1.0		CZ: 1.0		DA: 1.0	
DB: 1.0		DC: 1.0		DD: 1.0	
DE: 1.0		DF: 1.0		DG: 1.0	
DH: 1.0		DI: 1.0		DJ: 1.0	
DK: 1.0		DL: 1.0		DM: 1.0	
DN: 1.0		DO: 1.0		DP: 1.0	
DQ: 1.0		DR: 1.0		DS: 1.0	
DT: 1.0		DU: 1.0		DV: 1.0	
DW: 1.0		DX: 1.0		DY: 1.0	
DZ: 1.0		EA: 1.0		EB: 1.0	
EC: 1.0		ED: 1.0		EE: 1.0	
EF: 1.0		EG: 1.0		EH: 1.0	
EI: 1.0		EJ: 1.0		EK: 1.0	
EL: 1.0		EM: 1.0		EN: 1.0	
EO: 1.0		EP: 1.0		EQ: 1.0	
ER: 1.0		ES: 1.0		ET: 1.0	
EU: 1.0		EV: 1.0		EW: 1.0	
EX: 1.0		EY: 1.0		EZ: 1.0	
FA: 1.0		FB: 1.0		FC: 1.0	
FD: 1.0		FE: 1.0		FF: 1.0	
FG: 1.0		FH: 1.0		FI: 1.0	
FJ: 1.0		FK: 1.0		FL: 1.0	
FM: 1.0		FN: 1.0		FO: 1.0	
FP: 1.0		FQ: 1.0		FR: 1.0	
FS: 1.0		FT: 1.0		FU: 1.0	

Sample Nameplate for motor is 3kW

[illegible]

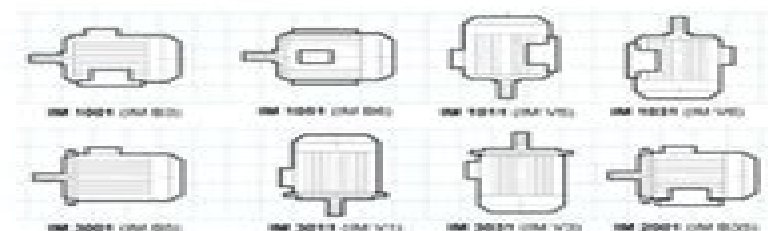
MECHANICAL

Construction

Standard motor is IC411, TEFC (Totally Enclosed Fan Cooled). TENV (Totally Enclosed Natural Ventilated) type is available on request. Frames, end shields and terminal boxes of cast iron enclosure motors are manufactured from high grade cast iron. The motor cooling fans are for bi-directional rotation and are made of polycarbonate or fabricated steel material.

4, 6 and 8 pole motors up to and including 280 frame, and all 2 pole motors (frame 63-355) are fitted with polypropylene fan, while 4, 6 and 8 pole motors 315 frame and above are fitted with fabricated steel fan. The fan cover is made of pressed steel. The rotor is manufactured from pressure die cast aluminium.

Mounting Arrangement



Degree of protection

Standard motor is of IP55 protection. IP56 is available on request. IP56 is for protection against heavy seas or water projected in powerful jets. Canopy is recommended for motor which is installed outdoors and is subjected to solar radiation from exposure to direct sunlight or downpour of rain. All standard motors are fitted with two drain plugs at the lowest point of the motor enclosure for water drainage purpose. End user should drain off the water periodically if there is any condensation inside the motor.

Cooling & Ventilation

All TEFC type motors are fitted with external fan for ventilation purpose. The airflow is from non-drive end to drive end. In case of variable speed driven, independent forced cooling fan is recommended for constant torque application lower than 30Hz supply and variable torque application lower than 20Hz supply.

Balancing & Vibration

The rotors of TECO motors are dynamically balanced with a half key on the shaft extension. Coupling or pulley must be appropriately balanced before fitting onto the motor shaft. The vibration velocity magnitude in mm/s (r.m.s.) shall not exceed the limits specified in the following table when measured under free suspension mounting condition.

Limits of maximum vibration velocity mm/s (r.m.s.) for free suspension mounting condition.

Speed RPM	Frame Size		
	56 - 132	160 - 280	315 and above
600 - 1600	1 R possible	1 R possible	2 R possible

Terminal Box

Terminal boxes are with one or two cable entries with dimensions as shown below. Cast iron frame sizes 132 and smaller only have one cable entry. Cast iron frame 160 and above and all aluminium frames have two cable entries. For those Terminal boxes with two cable entries, one is supplied with cable gland and the other one closed with threaded cover (ready for use if required).

FRAME SIZE	CAST IRON TYPE		ALUMINIUM TYPE	
	CABLE ENTRY HOLE SIZE	No. OF HOLES	CABLE ENTRY HOLE SIZE	No. OF HOLES
63	-	-	M16 x 1.5	2
71	-	-	M20 x 1.5	2
80	M20 x 1.5	1	M20 x 1.5	2
90	M20 x 1.5	1	M20 x 1.5	2
100	M20 x 1.5	1	M20 x 1.5	2
112 - 132	M25 x 1.5	1	M25 x 1.5	2
160 - 180	M32 x 1.5	2	-	-
200	M50 x 1.5	2	-	-
255	M50 x 1.5	2	-	-
250 - 280	M63 x 1.5	2	-	-
315	M63 x 1.5	2	-	-
355	M77 x 2.0	2	-	-

Teco G4a Parts Manual

Giovanni Da Pozzo

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Teco G4a Parts Manual:

Electrical Construction Materials List ,1960

The Tool Engineer ,1943-07

Area Business Databank ,1984

United & Babson Investment Report ,1986

La ragione e l'arte Giovanni Da Pozzo,1995

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