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Information

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Lubrication
SystemCO - Engine
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Control System

FL - Fuel System

EX - Exhaust
System

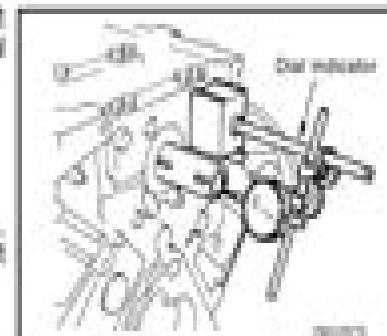
STR - Starting

CRANKSHAFT END PLAY

- Measure the clearance between thrust bearings and crankshaft arm when crankshaft is moved fully forward or backward with a dial indicator.

Standard : 0.10 - 0.26 mm (0.0039 - 0.0102 in)**Limit** : 0.30 mm (0.0118 in)

- If the measured value exceeds the limit, replace thrust bearings, and measure again. If it still exceeds the limit, replace crankshaft also.



CONNECTING ROD SIDE CLEARANCE

- Measure the side clearance between connecting rod and crankshaft arm with a feeler gauge.

Standard : 0.20 - 0.36 mm (0.0079 - 0.0138 in)**Limit** : 0.50 mm (0.0197 in)

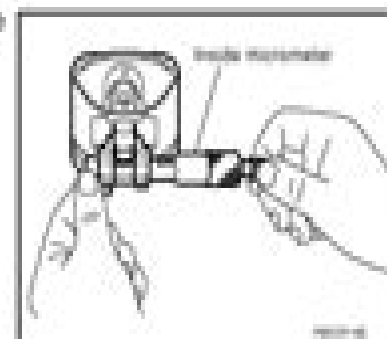
- If the measured value exceeds the limit, replace connecting rod, and measure again. If it still exceeds the limit, replace crankshaft also.



PISTON TO PISTON PIN OIL CLEARANCE

Piston Pin Hole Diameter

Measure the inner diameter of piston pin hole with an inside micrometer.

Standard: 19.993 - 20.005 mm (0.7871 - 0.7876 in)

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Siddappa N.Byraredy



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web allow paper to air dry while the paper is drying students sketch out the composition they want to create with erasable colored pencils students can choose to recreate one of matisse s pieces or create an original composition gather the dried painted sheets of paper and pile them up in the front of the classroom so students can share

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