Before installing the balancer chain guide, apply a small quantity of THREAD LOCK "1342" to its securing screws.

99000-32050: Thread lock "1342"

STARTER DRIVEN GEAR AND MAGNETO

 Before installing the starter driven gear, install the thrust washer ①.



 Fit the key (2) in the key slot on the crankshaft, then install the magneto rotor.

MOTE:

Degrease the tapered portion of the magneto rotor and also the crankshaft.



- Apply a small quantity of THREAD LOCK SUPER "1305" to the threaded part of rotor bolt.
- Tighten the magneto rotor bolt to the specified torque by using the special tool and torque wrench.

99000-32100: Thread lock super "1305"

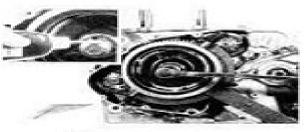
09930-44913: Rotor holder

Tightening torque: 140 — 160 N-m (14.0 — 16.0 kg-m, 101.5 — 115.5 lb-ft)

Install the starter reduction gear train ♠, ฿ and ℂ.

GEAR SHAFT LENGTH
Gear shaft (8: 43 mm (1.69 in)
Gear shaft (8: 27 mm (1.06 in)
Gear shaft (C: 36.5 mm (1.44 in)

Install the cam chain 3 onto the camshaft drive sprocket.





Suzuki Dr750 Dr800 1988 1997 Factory Service Repair Manual

JA Banks

Suzuki Dr750 Dr800 1988 1997 Factory Service Repair Manual:

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