

operator moves the part to the buffing area, completes the buffing operation and then is freed.

Process Table

	Location	Operation (min)
Assy	Weld	USE Operator FOR 4 min GET Operator USE Tester FOR U(2,.5) WAIT 4 min
Assy	Buffer	WAIT T(7,10,11) FREE Operator

Routing Table

Blk	Output	Destination	Rule	Move Logic
1	Assy	Buffer	FIRST 1	MOVE FOR 1.5
1	Assy	Checker	FIRST 1	MOVE FOR 5

See Also

JOINTLY GET and USE.

Promodel 6 User Manual

Duc T. Pham



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