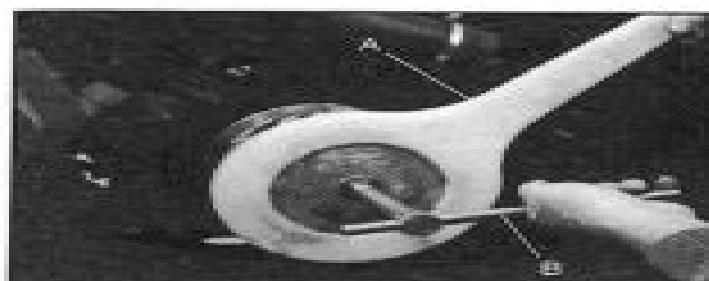


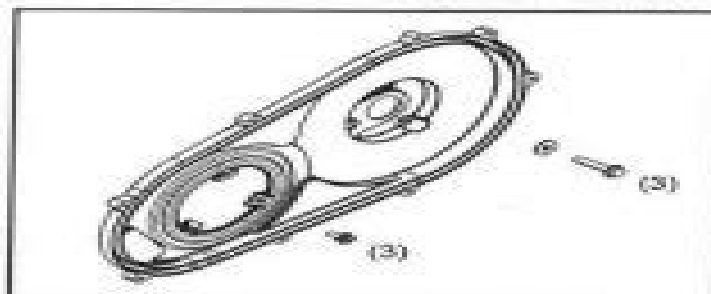
10. Install the Drive Clutch Holder (PN 9314177) (A).
11. Remove drive clutch retaining bolt and remove drive clutch using the Drive Clutch Puller (PA-48595) (B).



Drive Clutch Puller (PA-48595)

Drive Clutch Holder (9314177)

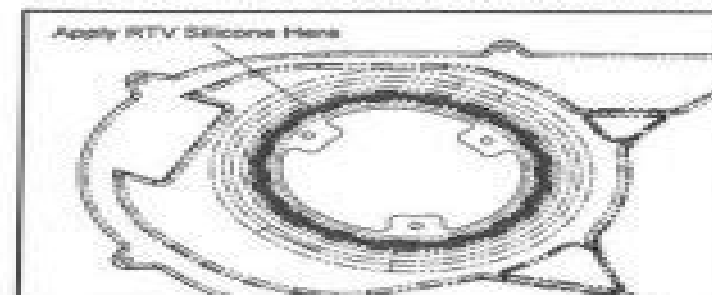
12. Remove the (3) screws and (3) bolts that retain the inner clutch cover to the engine and transmission.



PVT Assembly

1. Inspect inner clutch cover. Replace if cracked or damaged.
2. Inspect the seal on the transmission input shaft. Replace if damaged.

3. Apply RTV silicone sealant to the back side of the inner clutch cover to ensure a water tight fit between the engine and inner clutch cover. Both surfaces must be clean to ensure adhesion of silicone sealant.



4. Install and properly align the inner clutch cover.
5. Install the bolts and washers that retain the cover to the transmission. Torque bolts to specification (see next page).
6. Install the screws that retain the cover to the engine. Torque screws to specification (see next page). Remove any excess silicone sealant.
7. Install clutch offset washers on the transmission input shaft.



8. Clean the splines inside the driven clutch and on the transmission input shaft.
9. Apply a light film of grease to the splines on the shaft.
10. Install the driven clutch, washer, lock washer, and retaining bolt. Torque to specification (see next page).
11. Clean end of taper on crankshaft and the taper bore inside drive clutch.

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Max Haynes, Haynes Publishing

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