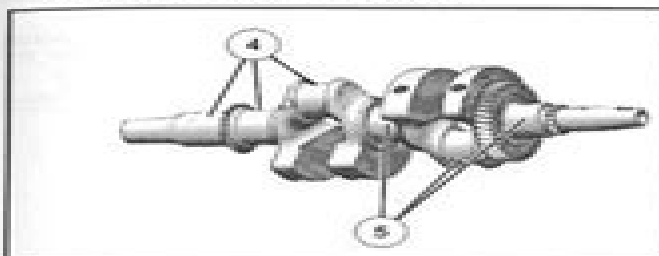
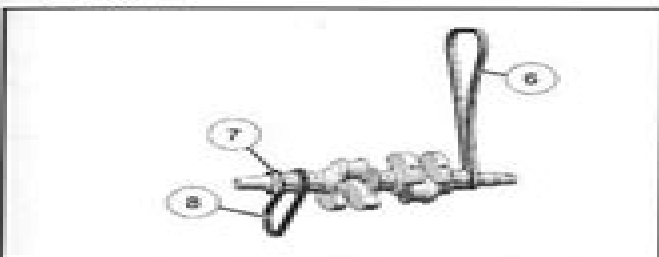


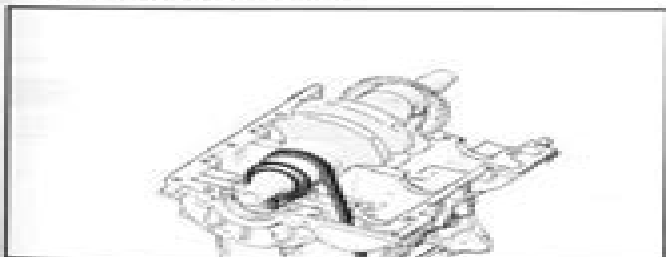
6. Apply Polaris PS-4 engine oil to each main and rod bearing journal of crankshaft ④&⑤.



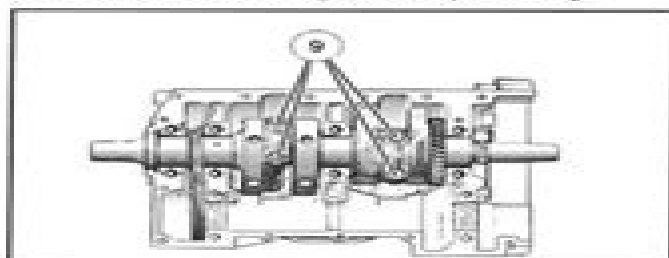
7. Loop cam chain ⑦ and oil pump drive chain ⑧ over crankshaft sprockets.
8. Apply Polaris PS-4 engine oil to the new crankshaft oil seal ⑥ and install the seal on the PTO end of the crankshaft.



9. Carefully lower the crankshaft into upper crankcase. Guide connecting rods onto the rod journals of crankshaft as necessary.



10. Adjust the PTO crankshaft seal so it rests properly in the upper crankcase.
11. Clean bolt hole threads in connecting rod to remove all oil.
12. Install matching rod cap on connecting rod using markings made upon disassembly.
13. Install new bolts and tighten evenly until snug.



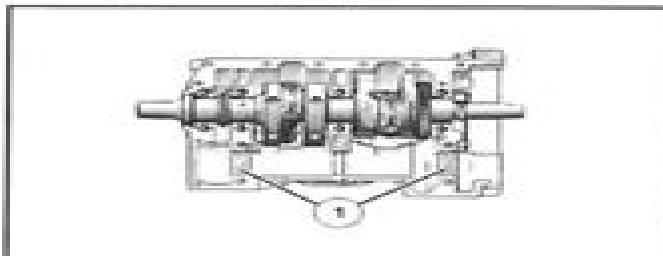
14. Torque connecting rod bolts to specification ②.

TORQUE

Connecting Rod Bolts: Step 1: 9 ft-lb (12 Nm) Step 2: 22 ft-lb (30 Nm) Step 3: Tighten add'n 90°

BALANCE SHAFT INSTALLATION

1. Clean the upper crankcase balance shaft bearing bore surfaces.
2. Align tab of new balance shaft bearings ① with the slot in each bearing bore of crankcase. Press bearing insert firmly into place.



3. Rotate the crankshaft until the alignment dot on the crankshaft MAG end gear is visible.

Polaris RZR 4 Manual

Alan Ahlstrand, Ken Freund



Polaris RZR 4 Manual:

Clymer Polaris RZR 800 2008-2014 Haynes Publishing, 2017-10-21 The Polaris RZR 800 off road vehicles are very popular and built with precision engineering to ensure a long life With the help of the Clymer Polaris RZR 800 2008 2014 Repair Manual in your toolbox you will be able to maintain service and repair your RZR 800 to extend the life of your machine for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

Clymer Polaris Ranger 800, 2010-2014 Haynes Publishing, 2017-10-25 The Clymer Polaris Ranger 800 2010 2014 Repair Manual features complete maintenance and repair information for the Polaris RZR 800 built during model years 2008 2014 More than 700 Photos guide the reader through every job Where possible tools developed by the writers during the disassembly and reassembly of the machine are described in the text to save the reader from spending hundreds of dollars on factory tools Each manual features quick reference data plus chapters on Troubleshooting Lubrication maintenance and tune up Engine top end Engine lower end Clutch and drivebelt system Transmission Engine management system Electrical system Cooling system Wheels hubs and tires Front suspension steering and front gearcase Rear suspension and rear gearcase Brakes Body Wiring diagrams *Polaris ATV Owners Workshop Manual* Alan Ahlstrand, John Harold Haynes, 2004 The purpose of this manual is to help you get the best value from your ATV It can help you decide what work must be done even if you choose to have it done by a dealer service department or a repair shop it provides information and procedures for routine maintenance and servicing and it offers diagnostic and repair procedures to follow when trouble occurs This book should allow you to tackle any job yourself nbs

Polaris ATVs 250-800cc, '98-'07 Alan Ahlstrand, Ken Freund, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate *Polaris Sportsman 400, 450 & 500 1996-2013 Manual*

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Table of Contents Polaris RZR 4 Manual

1. Understanding the eBook Polaris RZR 4 Manual
 - The Rise of Digital Reading Polaris RZR 4 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Polaris RZR 4 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris RZR 4 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polaris RZR 4 Manual
 - Personalized Recommendations
 - Polaris RZR 4 Manual User Reviews and Ratings
 - Polaris RZR 4 Manual and Bestseller Lists
5. Accessing Polaris RZR 4 Manual Free and Paid eBooks
 - Polaris RZR 4 Manual Public Domain eBooks

- Polaris RZR 4 Manual eBook Subscription Services
- Polaris RZR 4 Manual Budget-Friendly Options
- 6. Navigating Polaris RZR 4 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Polaris RZR 4 Manual Compatibility with Devices
 - Polaris RZR 4 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polaris RZR 4 Manual
 - Highlighting and Note-Taking Polaris RZR 4 Manual
 - Interactive Elements Polaris RZR 4 Manual
- 8. Staying Engaged with Polaris RZR 4 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polaris RZR 4 Manual
- 9. Balancing eBooks and Physical Books Polaris RZR 4 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polaris RZR 4 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Polaris RZR 4 Manual
 - Setting Reading Goals Polaris RZR 4 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Polaris RZR 4 Manual
 - Fact-Checking eBook Content of Polaris RZR 4 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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