

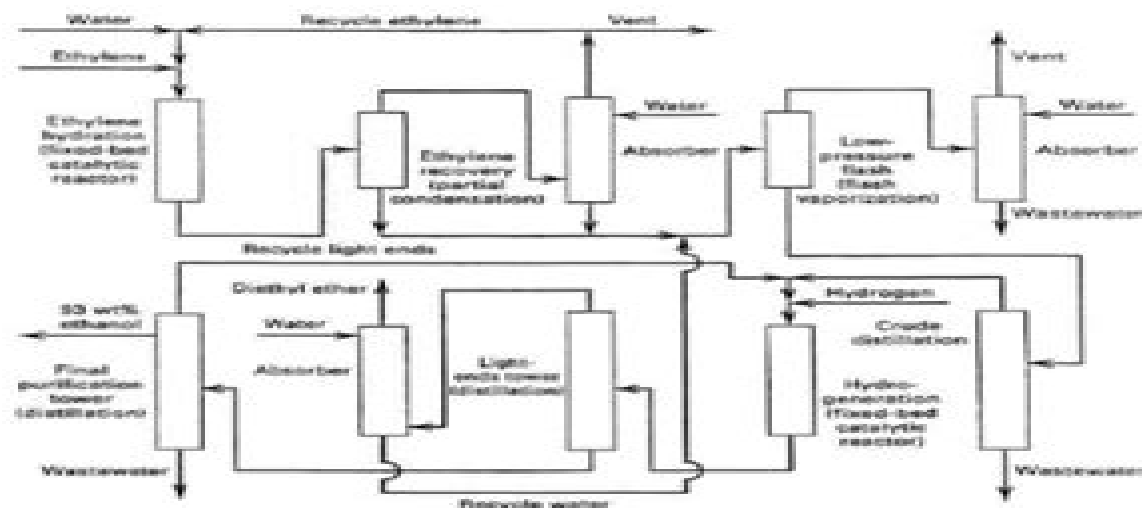
## Exercise 1.1

**Subject:** Separation operations in an ethanol process.

**Given:** Flow sheet for the process.

**Find:** Operation in each block of the process

**Analysis:** The flow sheet is as follows:



Starting from the left side of the top row, number the equipment blocks 1-5. On the next row, number them from right to left as 6-10.

1. The feed to the reactor contains ethylene, propylene, and water. The very incomplete reaction effluent of gas contains, in addition: ethyl alcohol, diethyl ether, acetaldehyde, and isopropyl alcohol.
2. Most of the chemicals, except most of the ethylene, are condensed and sent to item 4. The remaining gas is sent to 3.
3. The ethylene is recovered from the small quantity of other chemicals in the absorber. Most of the ethylene is recycled to 1. The water and other chemicals are sent to 4.
4. Remaining ethylene is flashed off and sent to 5. The liquid contains most of the hydrocarbons and is sent to 6.

# Separation Process Principles Solution Manual 3rd Scribd

**AW Chickering**



## **Separation Process Principles Solution Manual 3rd Scribd:**

## **Separation Process Principles Solution Manual 3rd Scribd** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Separation Process Principles Solution Manual 3rd Scribd**," published by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve to the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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