

37. Install shaft seal with ceramic surface facing inward.

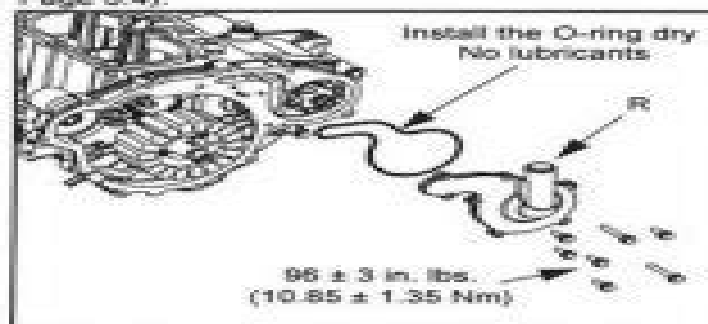


38. Install water pump impeller (P). Secure the impeller with the washer and a new nut (Q). Torque the nut to specification.



Water Pump Impeller Nut:
 108 ± 6 in. lbs. (8.8 ± 0.68 Nm)

39. Install water pump cover (R) with new O-ring seal. Torque bolts to specification in proper sequence (see Page 3.4).



Water Pump Housing Bolt:
 95 ± 3 in. lbs. (10.85 ± 0.35 Nm)
 Torque in proper sequence

40. Sparingly apply Starter Drive Grease (PN 287-1423) to the starter drive. Install the starter bendix.

NOTE: There are thrust washers on both sides of starter drive.



Polaris Ranger RZR S 2011 Factory Service Repair Manual

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