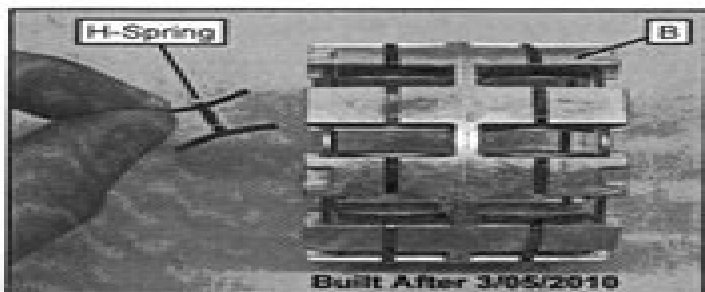
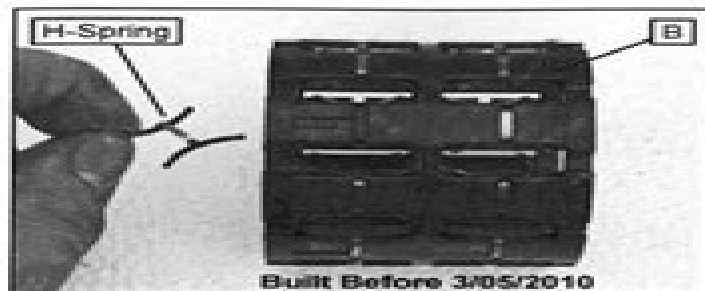
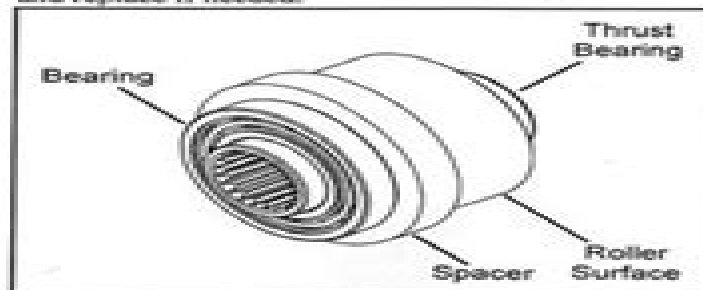


14. Inspect the roll cage assembly (B) sliding surfaces and H-springs. The sliding surfaces must be clean and free of nicks, burrs or scratches. If damaged, replace the roll cage assembly.

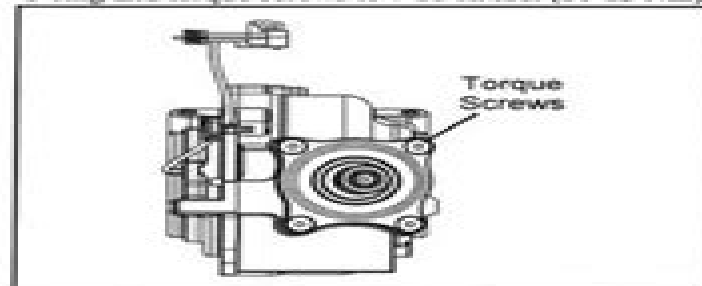


15. Inspect clutch housing ring gear (C) for a consistent wear pattern. Inspect the ring gear for chipped, broken, or missing teeth.
16. Inspect both output hub assemblies. Inspect the bearings and replace if needed.



Gearcase Assembly / Inspection

- As mentioned during gearcase disassembly section, replace all O-rings, seals, and worn components.
- Press the pinion shaft seal into the pinion cover, until the seal is flush with the sealing surface.
- If bearing replacement was required, press new bearings on to the pinion shaft assembly.
- Install pinion shaft, bearings, and pinion cover with new O-ring and torque screws to 7-11 ft. lbs. (10-15 Nm).



 = T

Pinion Cover Screws:
7-11 ft. lbs. (10-15 Nm)

7

- Carefully install the rollers into the roll cage assembly while installing the assembly into the clutch housing.

NOTE: Install the roll cage so that the ring gear grooves line up with the roll cage slots (see below).



IMPORTANT: To ensure gearcase is assembled properly, assemble the gearcase components starting with the cover plate and build upward.

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A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Haynes Publishing text.

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