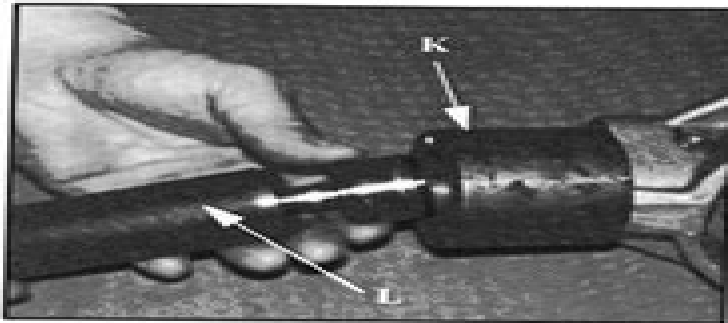


8. Install puller guide (G) with extension cap (H).
9. Apply grease to extension cap and threads of puller bolt to ease removal.
10. Thread bolt (J) with nut (I) onto ball joint stud as shown.
11. Apply heat to ease removal.
12. Hold bolt (J) and turn nut (I) clockwise until ball joint is removed from strut housing.



13. To **install** a new ball joint, Remove extension cap and attach puller guide using short bolts provided in the kit.
14. Remove extension cap and attach puller guide using short bolts provided in the kit.
15. Insert new ball joint (K) into driver (L).
16. Slide ball joint/driver assembly into guide.
17. Apply heat to ease installation.
18. Drive new joint into strut housing until fully seated.
19. Apply Loctite™ 242 (PN 2871949) to threads of retaining plate screws or install new screws with pre-applied locking agent. Torque screws to specification.

$$\text{E} = \text{T}$$

Retaining Screw Torque: 8 ft. lbs. (11 Nm)

20. Install A-arm on ball joint and torque castle nut to specification.

$$\text{E} = \text{T}$$

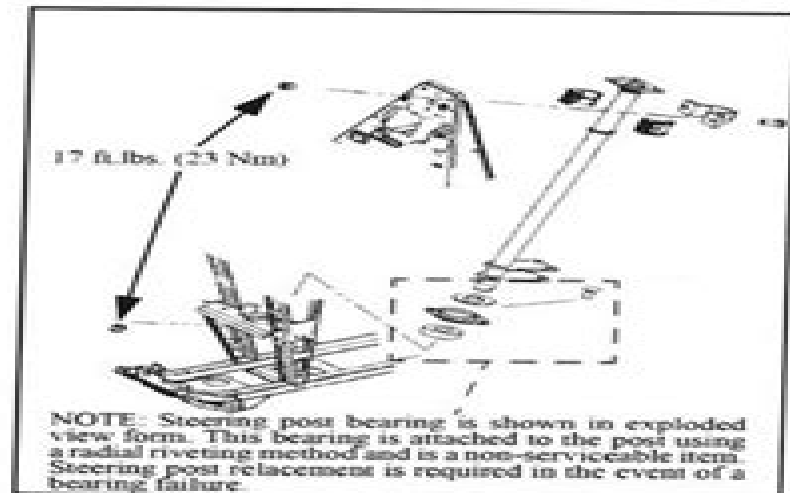
Castle Nut Torque: 30 ft. lbs. (41 Nm)

21. Reinstall cotter pin with open ends toward rear of machine.

Steering Post Removal

1. Remove the front cab.
2. Remove the handle bar pod.
3. Remove the handle bar.
4. Remove the fuel tank bracket assembly.
5. Remove the steering tie rod ends from the steering bracket. Note the orientation of the fasteners and bracket on the steering assembly.
6. Remove the steering post nuts at the mount plate.
7. Remove the top steering bracket.
8. Remove the steering post.

Steering Post Assembly



1. Install the steering post.
2. Install the steering post nuts at the mount plate.
3. Install the top steering bracket.
4. Torque all fasteners to specification.
5. Install the steering tie rod ends from the steering bracket, noting the orientation of the fasteners and bracket on the steering assembly.
6. Install the fuel tank bracket, handle bar and pod. Torque fasteners to specification.
7. Check the steering, the handle bars must move freely and easily from full left to full right without binding.
8. Install front cab.

Polaris Sportsman 400 Atv Manual

Tao Wei



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icd 10 online who version 2019 die verbale entwicklungsdyspraxie ved ist eine entwicklungsstörung kindlichen sprechens die durch eine mangelhafte aussprache gekennzeichnet ist 1 der ursprung ist bisher nicht sicher geklärt eine theorie sieht das problem auf der ebene der sprechbewegungsplanung und programmierung wodurch die

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was ist eine verbale entwicklungsdyspraxie wie sprechen kinder mit einer verbalen dyspraxie woher kommt eine verbale entwicklungsdyspraxie was sind die ursachen wie wird eine verbale entwicklungsdyspraxie festgestellt gibt es tests welche therapie und Übungen brauchen kinder mit einer ved ist die verbale entwicklungsdyspraxie heilbar

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eine verbale entwicklungsdyspraxie kann mit hilfe verschiedener therapieformen behandelt werden hierfür ist intensives training vonnöten betroffene kinder benötigen eine feste bezugsperson welche möglichst täglich mit ihnen übt und sie langfristig zu einer ausreichenden mundkorrigierung bewegt

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die verbale entwicklungsdyspraxie ved ist eine meist schwere sprechstörung bei kindern bei der verbalen entwicklungsdyspraxie liegt das zentrale problem auf der ebene der sprechbewegungsplanung und programmierung die ersten merkmale einer verbalen entwicklungsdyspraxie zeigen sich meist schon in der säuglingszeit da kinder mit

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betrifft welche symptome sind typisch wie ist die prognose und die therapie bei einer ved

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78 99 eur stottern bei kindern

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definition eine verbale entwicklungs dyspraxie ved bezeichnet eine angeborene störung des sprechens bei kindern

insbesondere die sprechbewegungsplanung und programmierung ist gestört das kind kennt die wörter hat keine probleme

mit dem sprachverständnis kann jedoch das sprechen nicht planen und ausführen