

Special Application Torque List, Cont.

<u>Bolt Size</u>	<u>Area Where Used</u>	<u>Torque Minimum-Maximum</u>
1/4	Coolant Tank to Hoop	4-6 ft. lbs. (.55-.83 kg/m)
5/16	Driven Clutch to Shaft	15-17 ft. lbs. (2.07-2.35 kg/m)
7/16	Drive Clutch to Engine	45-50 ft. lbs. (6.21-6.9 kg/m)
7/16	Engine Mount to Chassis	45-50 ft. lbs. (6.21-6.9 kg/m)
7/16	Engine Mount to Engine	44-48 ft. lbs. (6.07-6.62 kg/m)
10-24	Regulator	38-43 in. lbs. (.43-.49 kg/m)
1/4	Side Panel to Nosepan Brace, Rubber Washer	4-6 in. lbs. (.05-.07 kg/m)
1/4	Side Panel to Nosepan, Well Nut	4-6 in. lbs. (.05-.07 kg/m)
1/4	Air Silencer	4-6 in. lbs. (.05-.07 kg/m)
3/8	Set Screw to Throttle Block	30-35 in. lbs. (.35-.40 kg/m)
3/8	Shock Rod Bolt	10-12 ft. lbs. (1.38-1.66 kg/m)
	Rubber Motor Mount Nuts, Low Flex	15-18 ft. lbs. (2.07-2.48 kg/m)
	Rubber Motor Mount Nuts, High Flex	25-30 ft. lbs. (3.45-4.14 kg/m)
	Manifold Nuts	13-17 ft. lbs. (1.79-2.35 kg/m)
	Ignition Switch to Plastic Console	20-25 in. lbs. (.23-.29 kg/m)
	Ignition Switch to Aluminum Console	50-55 in. lbs. (.57-.63 kg/m)
	Choke to Plastic Console	20-25 in. lbs. (.23-.29 kg/m)
	Lock Collar Set Screws	70-80 in. lbs. (.8-.92 kg/m)

Polaris Engine Torque Specs

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Polaris, Sportsman 400 and 500 4x4, 1996-2003 and Xplorer 500 4x4, 1997-2003 Ed Scott,2004
MotorBoating ,1965-11 Wallace's Farmer ,2006 **Boating** ,1993-01 *Boating* ,1994-07 *Proceedings of the European Automotive Congress EAEC-ESFA 2015* Cristian Andreescu,Adrian Clenci,2015-11-25 The volume includes selected and reviewed papers from the European Automotive Congress held in Bucharest Romania in November 2015 Authors are experts from research industry and universities coming from 14 countries worldwide The papers are covering the latest developments in fuel economy and environment automotive safety and comfort automotive reliability and maintenance new materials and technologies traffic and road transport systems advanced engineering methods and tools as well as advanced powertrains and hybrid and electric drives Popular Mechanics ,2001-12 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *MotorBoating* ,2004-03 **Independent Sawmill & Woodlot Management** ,2003 **New York Sportsman** ,2001 **Control Engineering** ,1986 Instrumentation and automatic control systems Thomas Register of American Manufacturers and Thomas Register Catalog File ,2002 Vols for 1970 71 includes manufacturers catalogs
Thomas' Register of American Manufacturers ,1999 *Measurements of Engine Torque with the Intra-bearing Torque Sensor* Yutaka Nonomura,Society of Automotive Engineers,1987 **Torque Specifications** Caterpillar Inc,1986
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