

 Apply Loctite[™] 609 to the pump shaft to help secure the bearing. Press on a new bearing.



 Warm the housing. Apply Loctite to bearing outer race. Slide housing securely onto shaft and bearing.

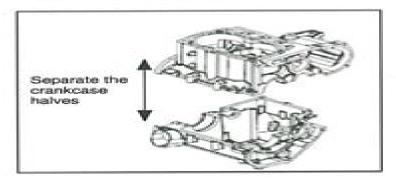


WARNING Wear appropriate safety gear during this procedure. Heat resistant gloves,

- clothing and eyewear are required.
- 37. Remove thrust plate (U).



 Remove PTO end engine mount. Remove crankcase botts. Tap on the reinforced areas on the cases using soft hammer. Carefully separate the two crankcase halves.



NOTE: Only remove the oil baffle if the baffle is damaged. When removing the oil baffle bolts, use a heat gun to heat the bolts and loosen the Loctite. This will prevent any possible damage to the bolts or to the crankcase casting.

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