

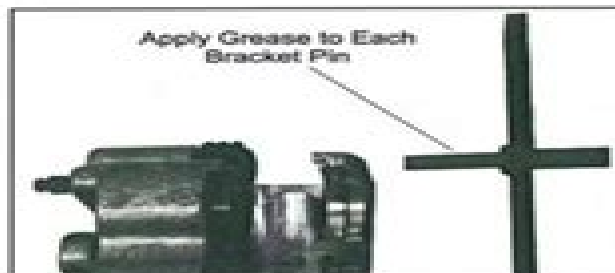
3. Inspect the brake disc and pads as outlined in this chapter.

Caliper Assembly

1. Install new O-rings in the caliper body. Be sure the grooves are clean and free of residue or brakes may drag upon assembly.



2. Coat pistons with clean Polaris DOT 4 Brake Fluid. Install pistons with a twisting motion while pushing inward. Piston should slide in and out of bore smoothly, with light resistance.
3. Lubricate the mounting bracket pins with silicone grease and install the rubber dust seal boots.



4. Compress the mounting bracket and make sure the dust seal boots are fully seated. Install the brake pads. Clean the disc and pads with brake parts cleaner or denatured alcohol to remove any dirt, oil or grease.

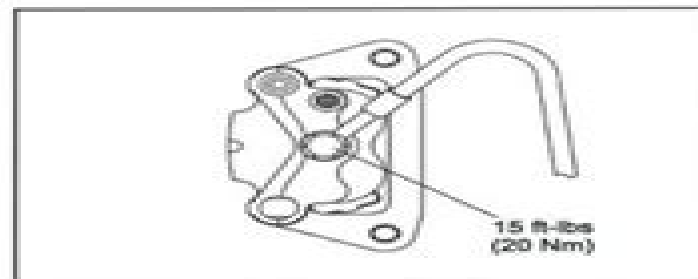
Caliper Installation

1. Install the brake line onto the caliper taking care not to allow any debris to enter the caliper.
2. Install the caliper and torque the new mounting bolts to specification.

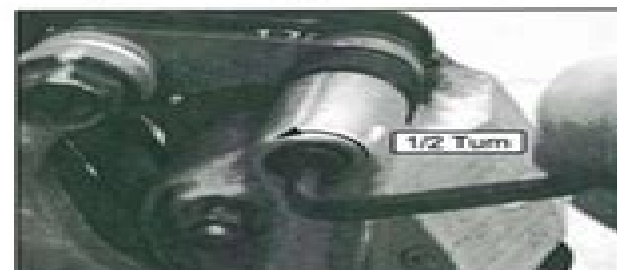
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Front Caliper Mount Bolt:
46 Ft-Lbs (62 Nm)

3. Torque the banjo bolt to the proper torque specification.



4. Install the adjustment set screw and turn clockwise until stationary pad contacts disc, then back off 1/2 turn (counterclockwise).



5. Perform brake bleeding procedure as outlined earlier in this chapter.

Polaris Sportsman Ace Instruction Manual

AW Rasmussen



Polaris Sportsman Ace Instruction Manual:

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