











Inspection (Cont'd)

 If crankshaft is replaced, select connecting rod bearing according to the following table.

Connecting rod bearing grade number:

These numbers are punched in either Arabic or Roman numerals.

Grank pin grade number	Connecting rod bearing grade number
0	0
1 or I	1
2 or II	2

Method B (Using plastigage)

- Q Do not turn crankshaft or connecting rod while plastigage is being inserted.
- When bearing clearance exceeds the specified limit, ensure that the proper bearing has been installed. Then if excessive bearing clearance exists, use a thicker main bearing or undersized bearing so that the specified bearing clearance is obtained.

CONNECTING ROD BUSHING CLEARANCE (Small end)

- Measure inner diameter "C" of bushing.
- Measure outer diameter "Dp" of piston pin.
- Calculate connecting rod bushing dearance.

C - Dp =

-0.015 to -0.033 mm (-0.0006 to -0.0013 in) (Standard)

If out of specification, replace connecting rod assembly and/or piston set with pin.

FLYWHEEL RUNOUT

Runout (Total indicator reading): Flywheel Less than 0.1 mm (0.004 in)

CAUTION:

Do not allow any magnetic materials to contact the ring gear teeth.

Assembly

PISTON

- Heat piston to 60 to 70 °C (140 to 158 °F) and assemble piston, piston pin and connecting rod.
- q Align the direction of piston and connecting rod.
- Numbers stamped on connecting rod and cap correspond to each cylinder.
- After assembly, make sure connecting rod swings smoothly.

Nissan Caravan Qd32 Manual

Léo Pomar

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Adopting the Track of Expression: An Emotional Symphony within Nissan Caravan Qd32 Manual

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