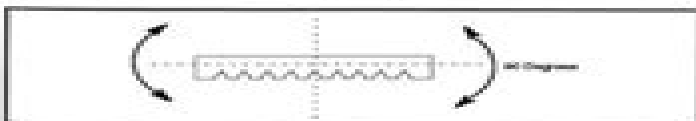


ENGINE

15. To install a new front cover seal, use the front cover seal installation tool, PN:PS-48043.



16. Assembly of the front gear cover / water pump drive shaft is the reverse of disassembly.
17. Apply a thin bead of Three-Bond 1215 to the entire gear cover-to-crankcase mating surfaces.
18. Torque fasteners to specifications listed in beginning of this chapter.
19. Insert a pry bar between the crankcase and alternator. Pull until the drive belt cannot be twisted more than 90 degrees in either direction. Torque alternator pivot bolt and upper alternator support bolt to specification listed at beginning of this chapter.

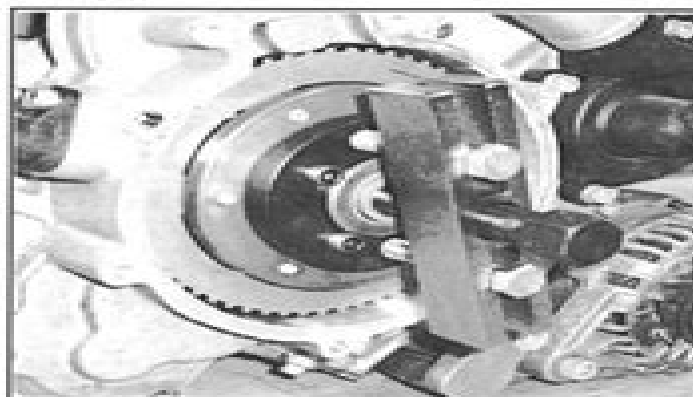


Flywheel Removal and Installation

1. Suspend the engine inside the engine compartment. See "Suspending Engine", page 4.2
2. Follow the procedures for removing the MAG-side engine support plate, removing the engine mount, remove the pulley, and moving the alternator, found in the MAG Gear Cover Assembly / Water Pump Driveshaft Removal and Installation section. See "MAG Gear Cover Assembly / Water Pump Driveshaft Removal and Installation", page 5.31

NOTE: Only the flywheel cover plate requires removal, not the complete gear cover.

3. Install the flywheel puller into the flywheel, PN: PS-45041.



NOTE: Do not thread the puller screws into the clutch rollers on the backside of the flywheel.

4. Slowly tighten the puller bolt while applying heat to the flywheel outer bearing surface. Hold the crankshaft stationary with the crankshaft armator. Remove the flywheel.

NOTE: When using heat, do not dis-color the flywheel bearing surface.

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Table of Contents Polaris 750 Manual

1. Understanding the eBook Polaris 750 Manual
 - The Rise of Digital Reading Polaris 750 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Polaris 750 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris 750 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polaris 750 Manual
 - Personalized Recommendations
 - Polaris 750 Manual User Reviews and Ratings
 - Polaris 750 Manual and Bestseller Lists
5. Accessing Polaris 750 Manual Free and Paid eBooks

- Polaris 750 Manual Public Domain eBooks
- Polaris 750 Manual eBook Subscription Services
- Polaris 750 Manual Budget-Friendly Options
- 6. Navigating Polaris 750 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Polaris 750 Manual Compatibility with Devices
 - Polaris 750 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polaris 750 Manual
 - Highlighting and Note-Taking Polaris 750 Manual
 - Interactive Elements Polaris 750 Manual
- 8. Staying Engaged with Polaris 750 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polaris 750 Manual
- 9. Balancing eBooks and Physical Books Polaris 750 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polaris 750 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Polaris 750 Manual
 - Setting Reading Goals Polaris 750 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Polaris 750 Manual
 - Fact-Checking eBook Content of Polaris 750 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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