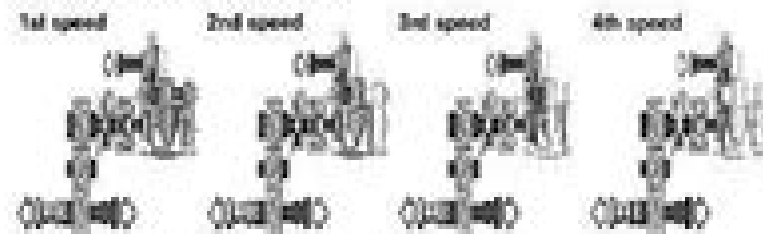
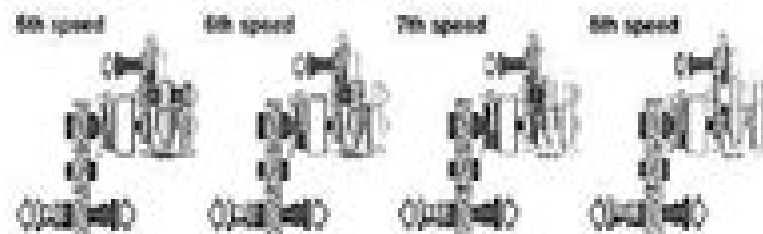


### Power flow (forward speeds)



1st to 4th speeds with planetary gearing on



5th to 8th speeds with planetary gearing off

### Power flow (reverse speeds)



1st to 4th reverse speeds with planetary gearing on

- 1 Dousing cover
- 2 Transfer box
- 3 Planetary gearing
- 4 Shifting cylinder (pneumatic)
- 5 Oil pump

- 6 Synchronizing body
- 7 Input shaft
- 8 Transmission housing
- 9 Counter-shaft
- 10 Main shaft

- 11 Sliding sleeves
- 12 Selector fork
- 13 Shift cover
- 14 Shift axle
- 15 4/2 way

- 16 Oil suction tube
- 17 Rear axle take-off (intermediate housing)
- 18 Speedometer drive
- 19 Selector fork differential lock
- 20 Front axle take-off (intermediate housing)



**Gearbox UG 3/40-8/13,01 GPA**

Continental-Benz AG  
Technical Documentation  
FG 22646

# Unimog Gearbox Manual

**E. Christopher Cone**



## **Unimog Gearbox Manual:**

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