

the programmable all-round model with 18.5" color-display and Touch-Screen operation for all standard cutting work with graphical programming automation for an extensive automated workflow.

## Customer benefits

- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- High productivity by a great number of programmable additional functions
- Shortest make-ready times thanks to intuitive cutting program generation via block programming or even CompuCut
- Greatest cutting accuracy due to the POLAR-Positioning-System DPS with a mechanical positioning accuracy of 1/100 mm
- Highly reliable in daily use and long lifespan as a result of the stability of the one-piece machine frame, knife drive with worm gear drive and compact closed hydraulic system



## Description of the machine

The High-Speed Cutter POLAR N 115 PLUS is mainly used in the print format class 70 x 100 cm | 40" in. Formats up to a diagonal of 1,150 mm | 45.28 in. can be easily handled and turned in the high-speed cutter. Cutting material with larger formats can only be turned on the front table. The high speed cutter has extensive features in the standard equipment already which can increase the productivity up to 20%. The high-speed cutter can be upgraded with peripheral equipment (lift, jogger, buffer, transport grippers, loading and unloading system) to a cutting system.

## Technical data

|  |                           |
|--|---------------------------|
| Cutting width                                    | 1,150 mm   45.28 in       |
| Feeding depth                                    | 1,150 mm   45.28 in       |
| Loading height max.                              | 165 mm   6.50 in          |
| Safety clamp pressure                            | 30 daN   66 lbs           |
| Clamp pressure, min                              | 150 daN   331 lbs         |
| Clamp pressure, max                              | 4,500 daN   9,921 lbs     |
| Backgauge speed on return way (0 - ...)          | 300 mm/sec   11.81 in/sec |
| Knife speed                                      | 45 cycles/min             |
| Smallest cut, automatically, without false plate | 25 mm   0.98 in           |
| Smallest cut, automatically, with false plate    | 95 mm   3.74 in           |

Further technical data are available for download on our website.

# Polar Mohr 115 Cutter Manual

**RM Cervero**



**Polar Mohr 115 Cutter Manual:**

**Australian Printer Magazine ,1990**

*Paper & Print ,1956*

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