

IMPORTANT INSTRUCTIONS FOR INSTALLING A **CRANE FIREBALL CAM**

CAMSHAFT SPECIFICATIONS:

80446

**CRANE FIREBALL 314 OLDSMOBILE V-8 1966 400 cu. in.,
1967 and LATER 350-400-425 and 455 cu. in.,
TORONADO 1966 and 1967 425 cu. in.**

Lifter Type: Hydraulic (See the Crane Cams Winner's Handbook for the recommended lifter and pushrod combinations)

Valve Lash: Intake - .000" Exhaust - .000" (At operating temperature)

Advertised Valve Timing: Intake Valve Opens 44° BTDC and Closes 90° ABDC
Exhaust Valve Opens 90° BBDC and Closes 44° ATDC

Advertised Duration Intake: 314° Exhaust: 314° Overlap: 88°

Total Actual Cam Lobe Lift Intake: .297" Exhaust: .297"

Gross Theoretical Valve Lift Intake: .475" Exhaust: .475"

(Valve lift is only theoretical and is based on 1.6 ratio rocker and zero lash)

Cam Timing for Degreasing at Dial Indicator Lift of .050 Tappet Rise

Intake Opens: 9° BTDC and Closes 43° ABDC

Exhaust Opens: 55° BBDC and Closes (-3)° BTDC

Duration at .050 Cam Lift Intake: 232° Exhaust: 232°

Valve Spring Requirements: Stock springs may be used, but do not shim tighter than 90 lbs. on seat and then check for solid stacking at full lift before starting engine.

For maximum performance and the highest RPM, use Crane Springs, Part #99856 and 99834, (no machining required to install) and assemble to an installed height of 1-17/32 inches (120 lbs. on seat).

FORM 40E 575

INSTALLATION INSTRUCTIONS:

1. Drain the cooling system and remove the radiator. Remove the intake manifold, valve covers, rocker arms, pushrods, lifters, water pump, front timing chain cover, distributor and mechanical fuel pump. Rotate the crankshaft slowly until the timing marks are aligned as shown in Figure 1.

2. Remove the camshaft timing sprocket as shown in Figure 2, and remove the timing chain. Reinstall the timing sprocket and slowly remove the camshaft from the block. Excessive force is not required. If the camshaft cannot be removed easily, stop and look for the obstruction.

3. Temporarily install the timing sprocket loosely on your Crane cam. Then, using Crane Assembly Lube coat all of the lobes and distributor gear. Lubricate the bearing journals with S.A.E. 30 Wt. oil. (See Figure 3)

4. Carefully slide your Crane cam into place.

5. Remove the timing sprocket, reinstall a new timing chain and bolt the assembly in place as shown in Fig. 4. Coat the bottom of all lifters with Crane Assembly Lube and drop them into the lifter bores (Figure 5). Tighten the timing sprocket retaining bolts to correct torque specifications. This is very important as ninety percent of all cam damage is caused by the timing gear coming loose due to improper torque on bolts or worn keys or keyways. If the gear loosens, the cam will slide back in the block, causing the lifters to hit the lobes and bearing journals. Use proper torque and a locking material applied to threads for camshafts with only one bolt. Cams with three gear bolts should have bolt heads drilled and safety wired.



FIGURE 1. Timing marks lined up.

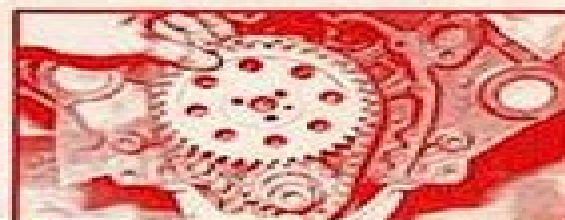


FIGURE 2a. Removing timing gear and chain.

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