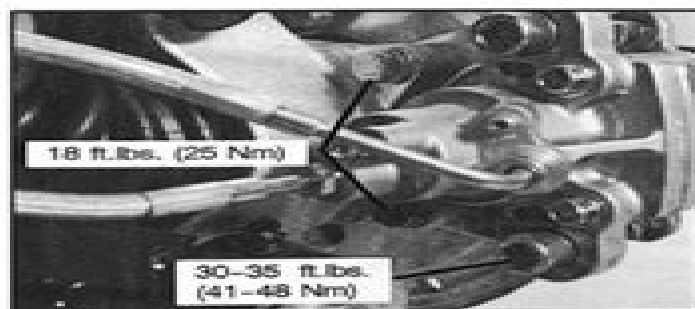


Caliper Slide Pin

Caliper Slide Pin Torque:
30-35 ft. lbs. (41 Nm-48 Nm)

4. Install caliper and torque mounting bolts to 18 ft.lbs (25 Nm).



Caliper Mounting Bolt Torque:
18 ft. lbs. (24 Nm)

5. Install brake line and tighten securely with a line wrench. Torque the brake lines to the proper torque specification.
6. Follow bleeding procedure outlined on Pages 9.6-9.7 of this section and refer to system overview and illustrations on Pages 9.2-9.3.
7. Field test unit for proper braking action before putting into service. Inspect for fluid leaks and firm brakes. Make sure the brake is not dragging when lever is released. If the brake drags, re-check assembly and installation.

REAR BRAKE DISC INSPECTION

1. Visually inspect disc for scoring, scratches, or gouges. Replace the disc if any deep scratches are evident.
2. Use a 0-1" micrometer and measure disc thickness at 8 different points around perimeter of disc. Replace disc if worn beyond service limit.



Brake Disc Thickness
New .150-.165" (3.81-4.19 mm)
Service Limit .140" (3.556 mm)

Brake Disc Thickness Variance
Service Limit .002" (.051 mm)
difference between measurements

3. Mount dial indicator and measure disc runout. Replace the disc if runout exceeds specifications.

Brake Disc Runout
Service Limit .010" / .254 mm

Sportsman Repair Manual

Minjie Lin



Sportsman Repair Manual:

Decoding **Sportsman Repair Manual**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Sportsman Repair Manual**," a mesmerizing literary creation penned by a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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