

# Connecting Drive and Release/Pinion and Covering Bolt

17. Install a new pinion (3) on the shaft.
18. Install the cover (1) and release pin (2) and adjust to 1/4 to 3/8 in. (3.2 to 9.5 mm).



REPAIR, J00000

19. Inspect backlash, pinion play and adjust with shim (4) (0.005).
20. Install ball joints (5) and wheels with new axles.
21. Connect governor spring (6) to top hook of axle.



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1/2 in. (12.7 mm)

3/4-20

16, 18, 20 & 2000 Series Engines

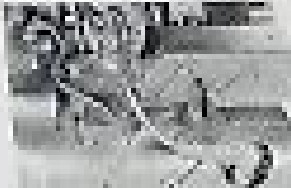
# Connecting Drive and Release/Pinion and Governor Pin

22. Connect ball joint (1) to the axle with new nut (2).



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23. Install axle with wheel (3) on shaft (4) and connect to the governor pin (5). Tighten the governor pin nut to 1/4 to 3/8 in. (3.2 to 9.5 mm).

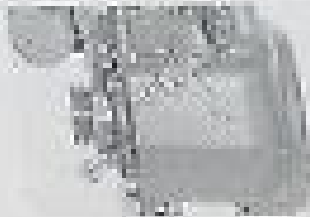


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24. Connect axle play wire (6) with release pinion hook (7). Install the new release pinion on the governor and the release pin on 3/4" (19 mm) of the release pinion.

- Axle Play Wire
- Release Pinion Hook
- Release Pinion
- Release Pinion

25. Install ball joint (1) with ball bracket (2) on bracket (3) and install with all components. Tighten the bracket nut to 1/4 to 3/8 in. (3.2 to 9.5 mm).



REPAIR, J00000

26. Connect axle play wire (6).

27. Install spring (1) on release pinion (2) and:

- Axle Play Wire
- Ball Joint
- Release Pinion Hook
- Release Pinion

1/2 in. (12.7 mm)

3/4-20

16, 18, 20 & 2000 Series Engines

# Steiner Kubota S20 Engine Service Manual

**Implement & Tractor Publications.  
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