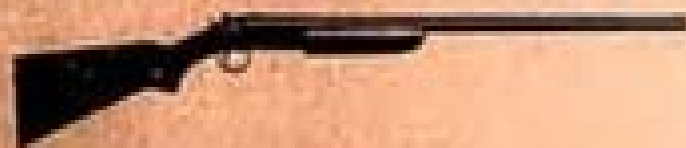


SEQUENCE  
OF  
TAKE-DOWN and  
ASSEMBLY OPERATIONS

**WINCHESTER.**

MODEL 37 SINGLE BARREL SHOTGUN  
12, 16, 20, 28 GAUGE 410 BORE



PRODUCT SERVICE DEPARTMENT

**Elin**

WINCHESTER-WESTERN DIVISION  
NEW HAVEN 4, CONNECTICUT

TO TAKE DOWN MUST SINGLE BARREL SHOT GUN- 12, 16, 20, 28 GA. 410 BORE.  
TO TAKE DOWN FRAME-TO REMOVE LOCK SPR. GUIDE ROD.

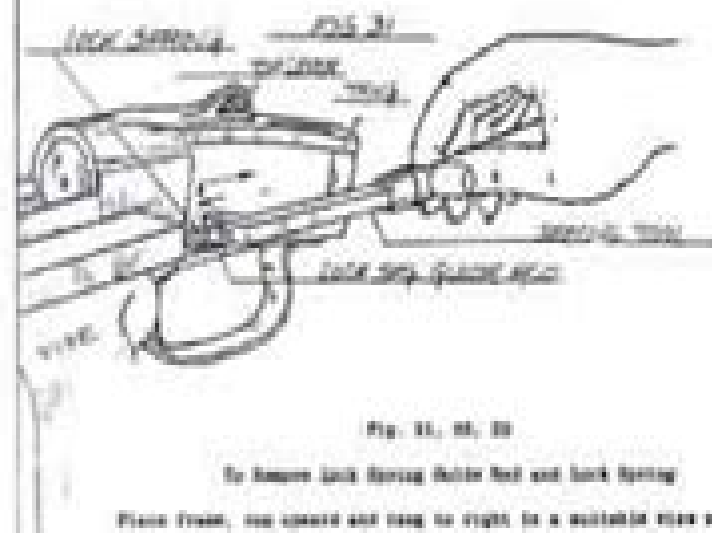
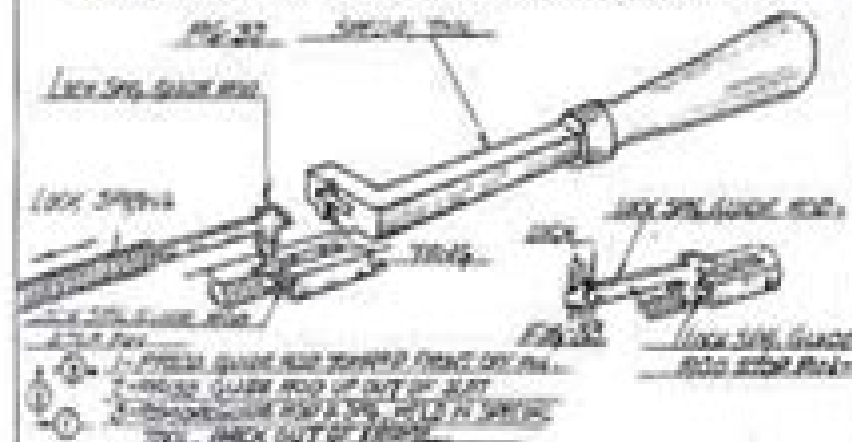


Fig. 21, 22, 23

To Remove Lock Spring Guide Rod and Lock Spring

Place frame, end toward and keep to right in a suitable vice with protected jaws. Preferably using a special tool, inserted from left side rear of frame, engage lock spring guide rod. Compress lock spring enough, by pressing guide rod forward, to free it from its end to front end of slot in frame. Lift it up and out of slot and out of frame while held in special tool. The spring should come out of frame to the guide rod. Remove lock spring from lock spring guide rod.

12-25-29 J. H. H. H. H.

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