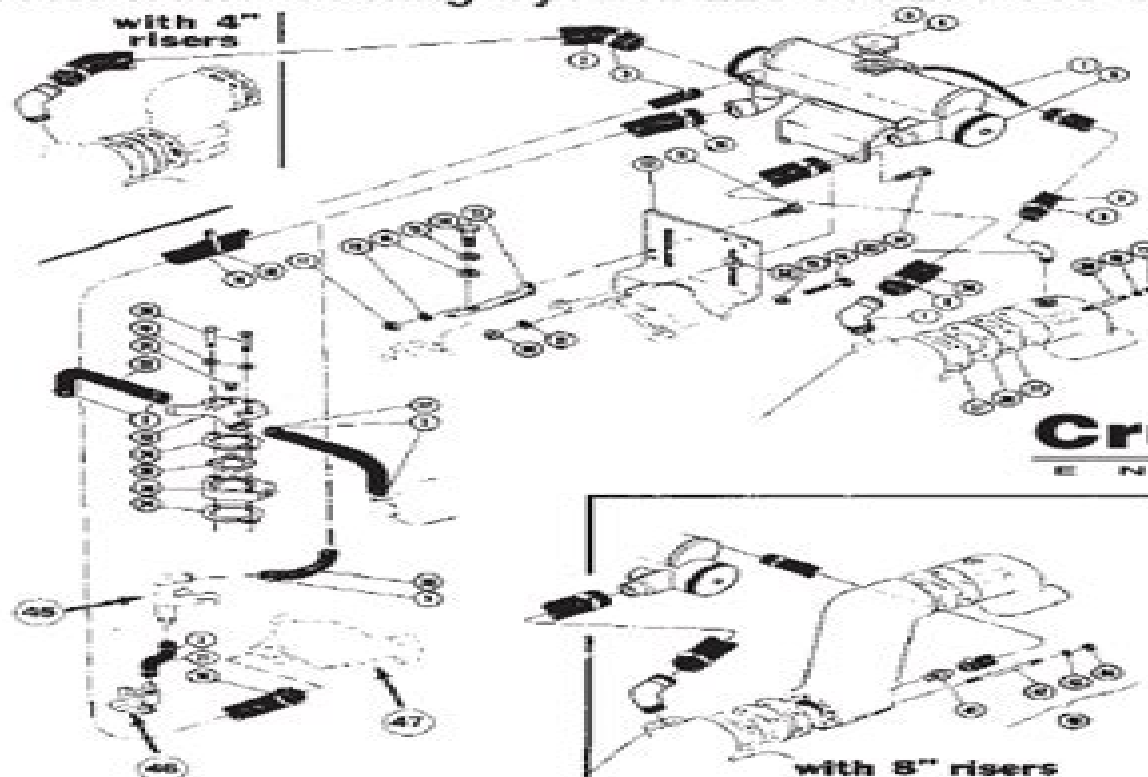
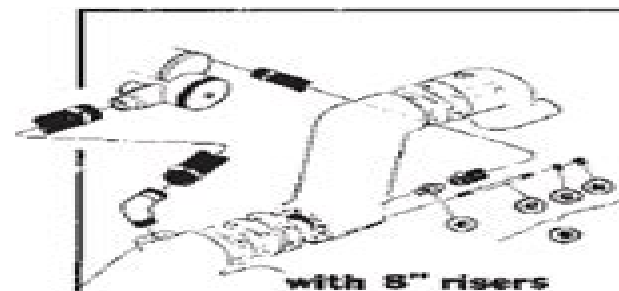


# Crusader Engine Parts

## Fresh Water Cooling System 220-305/270-350 CID



**Crusader**  
E N G I N E S



with 8" risers

Item	JMS No.	Description
1	97854	Elbow; 2" Pipe, brass, short 90°
2	20865	Hose; 1-1/4" ID x 20" long stb. manifold to heat exchanger
3	20228	#20 Hose Clamp
4	22466	Hose; 1 ID x 23" exchanger tee to starboard manifold (Not Shown)
5	97913	Heat Exchanger
6	98201	Filler Cap, heat exchanger
7	23083	Hose, 5/16 x 27, overbow
8	22164	End Plate Kit - Metal 5"
9	20866	Hose, 1" ID x 26" exchanger tee to port manifold
10	20420	#32 Hose Clamp
11	90305100	Bolt, 3/8 - 16 x 1" hex head (GR5)
12	97308	Bracket, heat exchanger mounting
13	97309	Brace, heat exchanger bracket
14	90308150	Bolt, 3/8 - 16 x 1-1/2" hex cap
15	93300000	Washer, 3/8 medium lock
16	92300000	Washer, 3/8 flat
17	95300000	Nut, 3/8 - 16 hex
18	22118	Clamp, 2" hose support
19	98014	Hose, 1-7/8 x 48" heat exchanger to circulation pump
20	90305300	Bolt, 3/8 - 16 x 3" hex head (GR5)
21	127950	Plug, 1/8 pipe hex head brass
22	NLA	Hose, 1-1/4" ID x 14" thermostat housing
23	97851	Thermostat Housing
24	96105	Gasket, thermostat housing to intake manifold
25	97895	Thermostat, 160°F w/ .156 hole

Item	JMS No.	Description
26	97452	Spacer, thermostat housing
27	97310	Hose, formed 1-1/4" ID
29	20865	Hose, 1-1/4" ID x 35" oil cooler to heat exchanger
30	95400001	Nut, 7/16 - 14 (5/8 Special)
31	93400000	Washer, 7/16 lock
32	92400220	Washer, 7/16 (Special)
33	727003	Elbow, 3/4" pipe x ID 90°
34	90405150	Bolt, 7/16 - 14 x 1/2" hex head (GR5)
35	96369	Stud, 3/8 - 16 x 3-3/4"
36	20865	Hose, 1-1/4" ID x 12-1/2" long port manifold to exchanger
37	96108	Gasket, exhaust elbow, 3 hole
38	97296	Shim, water block-off
40	97997	Stud Package, 8" & 12" riser (KIT)**
40	97996	Stud Package, 4" riser (KIT)**
41	97911	Adapter, 1" ID hose x 3/4" NPT**
42	20471	Stud 3/8 - 16 x 5-3/4" SS.TL.*
42	22033	Stud 3/8 - 16 x 7-3/4" SS.TL.*
43	92302000	Flat Washer 3/8 copper**
43	92302000	Flat Washer 3/8 copper**
44	95301300	Nut, elastic stop brass**
44	95301300	Nut, elastic stop brass**
45	97886	Oil, Cooler
46	97179	Raw Water, Pump
47	7142520 10972	Circulating, Pump Zinc Anode (Not Shown)

\*Indicates Items Included with 4" Riser Application

\*\*Indicates Items Included with 8" & 12" Riser Application

When ordering please place "CRU" in front of part number

# Wiring Diagram 1983 Crusader 454

**Ying-Ying Zheng**



## **Wiring Diagram 1983 Crusader 454:**

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In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **Wiring Diagram 1983 Crusader 454** a literary masterpiece penned by way of a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of those that partake in its reading experience.

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