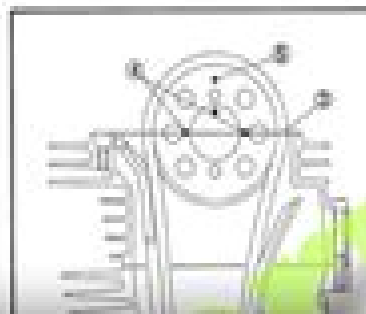



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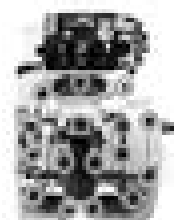
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- Place the cam chain onto the cam sprocket.
- Install the sprocket with timing marks  shown, and finger-tighten the sprocket bolts.
- ① Cylinder head upper surface
- ② Timing mark
- ③ Cam chain damper
- Place the cam chain damper and counter-clockwise to remove the cam chain slack.
- Insert your finger into the cam chain tension hole, and push the cam chain damper inward.
- While pushing the cam chain damper, be sure cam sprocket timing marks align with the cylinder head upper surface.
- If marks are aligned, tighten the cam sprocket bolts.

 Bolt (cam sprocket):
20 Nm (2.0 m·kg, 14 ft·lb)

- If marks do not align, change the meshing position of sprocket and cam chain.
- *****



10. Apply:
- Yamaha bond No. 1218[®] ①
 - (to the mating surfaces)

 Sealant (liquid gasket)^②
P/N: ACC-11001-01
Yamaha Bond No. 1218[®]
P/N: 90890-82605

11. Install
- Dowel pin ②
12. Install
- Blind cap
 - Cylinder head cover

NOTE:

Tighten the bolts in steps, using a crosswise pattern.

 Bolt (cylinder head cover):
10 Nm (1.0 m·kg, 7.2 ft·lb)

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N Colangelo



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