

3. Remove the blind plug.  
Install crankcase separating tool on the right crankcase.



1. Blind plug

**NOTE:**

Tighten the securing bolts on the crankcase separating tool, but make sure the tool body is parallel with the case. If necessary, one screw may be backed out slightly to level tool body.



1. Crankcase separating tool

**CAUTION:**

Use a soft hammer to tap on the case half. Tap only on reinforced portions of case. Do not tap on gasket mating surface. Work slowly and carefully. Make sure the case halves separate evenly. If one end "hangs up," take pressure off the push screw, realign and start over. If the halves are reluctant to separate, check for a remaining case screw or fitting. Do not force.

**Bearings and oil seals**

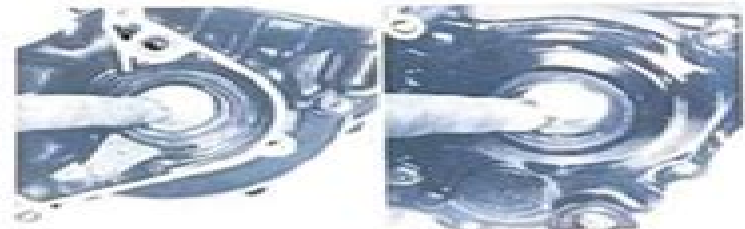
1. After cleaning and lubricating the bearings, rotate inner race with a finger. If rough spots are noticed, replace the bearing.



**NOTE:**

Bearing(s) are most easily removed or installed if the cases are first heated to approximately 90° ~ 120°C (194° ~ 248°F). Bring the case up to proper temperature slowly. Use an oven.

2. Check oil seal lips for damage or wear. Replace as required.
3. Always replace crankshaft oil seals whenever the crankshaft is removed.
4. Install bearing(s) and oil seal(s) with their manufacturer marks or numbers facing outward. Before installation, apply grease to oil seal lips and bearings.



# Yamaha It 490 Manual

**Sabine Zange**



## **Yamaha It 490 Manual:**

*Technical and Support Manual for Replication of the Mobile Aeronautics Education Laboratory (MAEL)* United States. National Aeronautics and Space Administration,1998      **Yamaha IT490(L)/IT250(L)** ,1983      **Whitaker's Book List** ,1991      *Whitaker's Books in Print* ,1998      **Yamaha PW50 Y-Zinger, PW80 Y-Zinger and BW80 Big Wheel 81-02** ,2000-05-24 PW50 1981 1983 1985 1987 1990 2002 PW80 1983 1985 1991 2002 BW80 1986 1988 1990      Science and Technology Annual Reference Review ,1990      British Books in Print ,1979      WALNECK'S CLASSIC CYCLE TRADER, MARCH 1997 Causey Enterprises, LLC,      *Yamaha YZ490 (L)* ,1983      **Paperbound Books in Print** ,1991      *Beat Instrumental & International Recording* ,1976      Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office,1977      *IT490(K)/IT250(K)* ,1982      *WALNECK'S CLASSIC CYCLE TRADER, JANUARY 2003* Causey Enterprises, LLC,      *Cycle World* ,1983      **WALNECK'S CLASSIC CYCLE TRADER, JANUARY 1997** Causey Enterprises, LLC,      *Subject Guide to Books in Print* ,1993      **Books in Print Supplement** ,2002      *Cycle World Magazine* ,1984-01      American Book Publishing Record ,2001

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