

VOLVO BM 646

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Main bearing shells

General: bearing shell location in block

Thickness: standard	2.027-2.034 mm (0.1183-0.1192")
undersize 0.010"	0.004-0.011 mm (0.1594-0.1585")
0.020"	0.161-0.168 mm (0.1262-0.1258")
0.030"	0.006-0.016 mm (0.1260-0.1267")
0.040"	0.436-0.442 mm (0.1714-0.1740")
0.050"	0.045-0.049 mm (0.1443-0.1452")

Big-end bearings

Connecting rod pins

Big-end bearing, rod pin clearance	0.006-0.008 mm (0.0002-0.0003")
Bearing pin length	40.000-40.005 mm (1.5748-1.5732")
General: standard	1.000-1.011 mm (0.0394-0.0397")
undersize 0.010"	0.000-0.008 mm (0.0000-0.0003")
0.020"	0.156-0.160 mm (0.0061-0.0063")
0.030"	0.006-0.010 mm (0.0002-0.0004")
0.040"	0.475-0.478 mm (0.0187-0.0188")
0.050"	0.045-0.049 mm (0.0018-0.0019")

Connecting rod shells

Thickness: standard	46.007-46.009 mm (1.7723-1.7707")
undersize 0.010"	46.000-46.006 mm (1.7716-1.7697")
0.020"	46.005-46.010 mm (1.7716-1.7697")
0.030"	46.015-46.024 mm (1.7718-1.7697")
0.040"	46.021-46.034 mm (1.7709-1.7687")
0.050"	46.047-46.060 mm (1.8005-1.7957")

Connecting rods

Marked 1 to 6 "16047" marking on steel flange forward

Provided with replaceable bearing shells

General: connecting rod bearing bearing shell	46.007-46.009 mm (1.7692-1.7697")
bearing shell bearing pin	75.140-75.152 mm (2.9571-2.9587")
pin/pin pin bearing	See bearing "Sudgren pins"
rod clearance: connecting rod - crankshaft	0.16-0.26 mm (0.0063-0.0101")

Plywheel, fitted

Max. permissible axial force measuring radius 160 mm ± 6"

0.16 mm (0.0063")
160 mm

Plywheel casing, fitted

Max. permissible axial force for contact surface against crank casing

0.16 mm (0.0063")
Max. 4.25 mm (0.1673")

Crankshaft

Size	Size
Number of bearings	7
First bearing pin, standard	46.006-46.016 mm (1.7714-1.7711")
2nd bearing pin, standard	46.021-46.040 mm (1.8126-1.8130")
3rd bearing pin, standard	46.025-46.030 mm (1.8086-1.8090")
4th bearing pin, standard	46.046-46.060 mm (1.8085-1.8090")

Volvo Engine Repair Manual

Mark Coombs, Spencer Drayton



Volvo Engine Repair Manual:

Volvo Penta (Seloc) Seloc,2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner s manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2 **Volvo 850 Service and Repair Manual** John S. Mead,2015 **Volvo 740 & 760** Matthew Minter,John S. Mead,1996 Saloon Estate inc special limited editions Petrol 2 0 litre 1986cc 2 3 litre 2316cc 2 8 litre 2849cc **Bentley BMW 3 Series Service Manual 1992-1998** Bentley Publishers,1999 If you re looking for better understanding of your E36 BMW look no further See and learn how to perform routine maintenance procedures with the highest level of clarity and comprehensiveness This in depth manual provides maintenance procedures for everything from brake fluid changes to resetting the service indicator Covers M3 318i 323i 325i 328i sedan coupe and convertible models 1992 98 *Popular Mechanics Complete Car Care Manual* Popular Mechanics,2008 Vehicle maintenance Cars & Parts ,1993 *Volvo S40 & V40 Service and Repair Manual* Mark Coombs,Spencer Drayton,2005-01-01 S40 Saloon V40 Estate inc T4 special limited editions Does NOT cover new S40 V50 range introduced Mar 2004 or bi fuel models Petrol 1 6 litre 1588cc 1 8 litre 1731 1783 1834cc 1 9 litre 1855cc 2 0 litre 1948cc inc GDI Turbo Popular Mechanics ,1978-09 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Popular Mechanics ,1978-12 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Mechanics** ,1979-01 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Science** ,1978-01 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better *Popular Science* ,1977-05 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better Popular Science ,1980-03 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **Popular Science** ,1978-02 Popular Science gives our readers the

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