

- dividing to unequal divisions in the range of 6 to 24 divisions
- machining of helices with a lead ranging from 75 up to 10 583.33 mm
- machining of threads and helices with a lead ranging from 0.6 to 75 mm (helix 0.8—3 inch, threads 20—1 T.P.I) employing a special angular milling attachment
- machining of plate cams, the functional face of which is limited by the Archimedean spiral

The spindle of the dividing head is carried by a pivoted part, which may be tilted by 10 degrees down and by 100 degrees up. The angle, by which it is possible to tilt the pivoted element may be read off the scale engraved on the pivoted part. After tilting by the preselected angle, it can be locked in position.



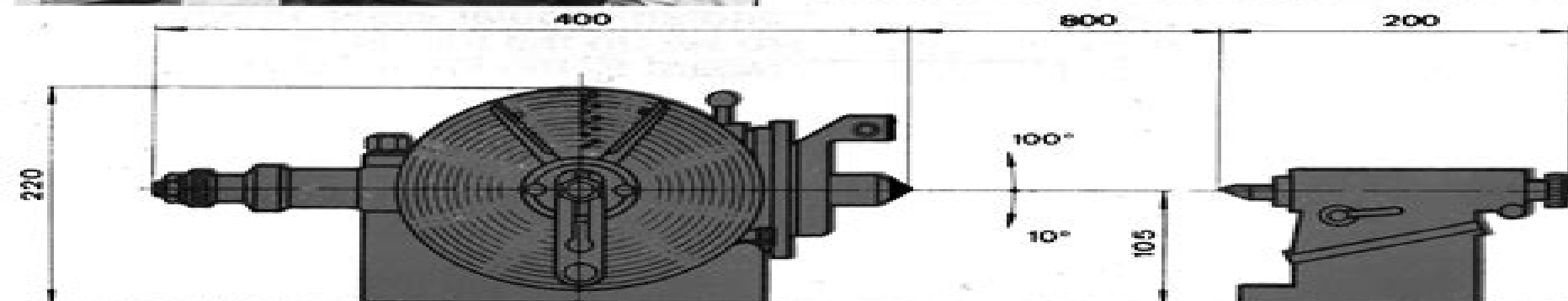
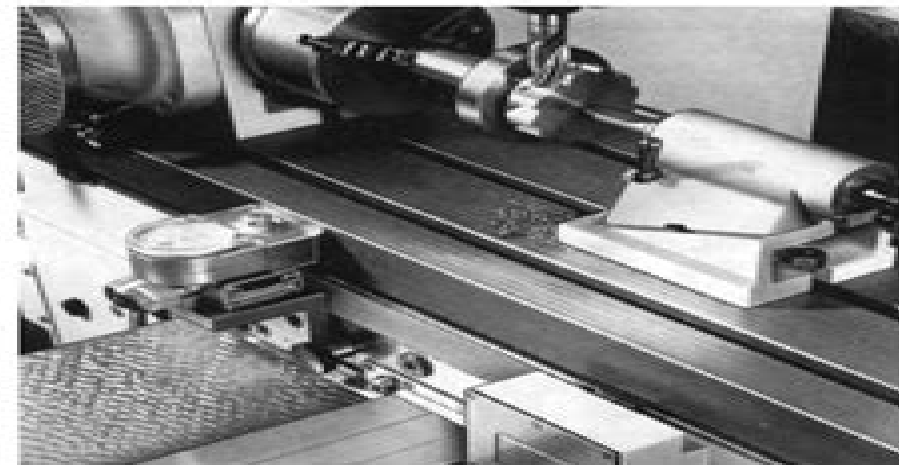
Standard equipment of DU 200

Support; gear quadrant for machining of helices; gear quadrant for differential dividing; pins for gear quadrants and spindle; driving and change gears; bolts for mounting of the dividing head, support and quadrant; operating instructions with charts.

With the exception of the support, all the above listed items are placed in a locker.

Optional equipment of DU 200

Support; height footstock, cross plate; quadrant for machining of threads; auxiliary single-dividing; clutch collet.



Technical Data:

Maximum diameter of workpiece
Height of centres
Taper of spindle
Spindle bore
Width of centring block
Overall length with centre

mm	200
mm	105
Morse	4
mm	22
mm	14
mm	400

Overall length of footstock

Height of dividing head with spindle positioned horizontally

Height of dividing head with spindle positioned vertically

Max. clamping length between centres

Weight — with standard accessories

mm	200
mm	220
mm	280
mm	800
kg	63

User Manual For Tos Fnk25

Daniela Niemeyer



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Sheet Metal Industries ,1987 **Proceedings** Digital Equipment Computer Users Society,1976 **Chartered Mechanical Engineer** ,1984 **CME** ,1984 Huebner's Machine Tool Specs: Machining centers through spark erosion machines ,1980 Huebner's Machines Tool Specs: Machining centers through spark erosion machines ,1980
Czechoslovak Foreign Trade ,1985 Tooling ,1981 **Czechoslovak Heavy Industry** ,1970 *Vlastivědný věstník moravský* ,1991 **Maschinenmarkt** ,1979 **Industrie-Anzeiger** ,1970 **Vývoj Jihomoravského kraje v letech 1961-1968** Rudolf Suchánek,1969 P ehledn elov publikace referuje o rozvoji ekonomick z kladny Jihomoravsk ho kraje p i em vyzna uje jeho postaven v celost tn ekonomice a situaci obyvatelstva zam stnanosti hlavn ch hospod sk ch odv tv zem d lsko potravin sk ho komplexu a tzv terci ln sf ry a charakterizuje zm ny ve vnitrokrajsk ch proporc ch V dal ch stech vykazuje pod l n rodn ch v bor na ekonomick m a spole ensk m rozmachu kraje a dlouhodob j v hledy jednotliv ch oblast Коммерсантъ (понеделник-пятница) 64-2015 Редакция газеты Коммерсантъ (понеделник-пятница),2015-05-20 Oelhydraulik und Pneumatik ,1973 **Die Technik** ,1971

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In a digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**User Manual For Tos Fnk25**," published by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve to the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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