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SINGLE CYCLE AUTOMATION OF MULTIPLE CYLINDERS IN SEQUENCE (A+B+B-A-) USING ELECTROPNEUMATIC KIT

AIM:

To operate single cycle automation of multiple cylinders in sequences (A+B+B-A-) in Electro Pneumatic Trainer Kit.

APPARATUS REQUIRED:

Automation Studio Software Double Acting Cylinder Input / Output Relay Box 4/2 Solenoid Operated DCV Electrical Switch FRL Unit

PROCEDURE

- Draw the circuit in Automation Studio software and check the connections.
- 2. Connect the FRL unit to the main air supply.
- 3. The various components are connected as per circuit. Block the
- Valve openings if necessary.
- Check the leakage of air supply and correct it. Open the valve and operate the cylinder.

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John Billingsley

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Embedded Computing and Mechatronics with the PIC32 Microcontroller Kevin Lynch, Nicholas Marchuk, Matthew Elwin, 2015-12-08 For the first time in a single reference this book provides the beginner with a coherent and logical introduction to the hardware and software of the PIC32 bringing together key material from the PIC32 Reference Manual Data Sheets XC32 C Compiler User's Guide Assembler and Linker Guide MIPS32 CPU manuals and Harmony documentation This book also trains you to use the Microchip documentation allowing better life long learning of the PIC32 The philosophy is to get you started quickly but to emphasize fundamentals and to eliminate magic steps that prevent a deep understanding of how the software you write connects to the hardware Applications focus on mechatronics microcontroller controlled electromechanical systems incorporating sensors and actuators To support a learn by doing approach you can follow the examples throughout the book using the sample code and your PIC32 development board The exercises at the end of each chapter help you put your new skills to practice Coverage includes A practical introduction to the C programming language Getting up and running quickly with the PIC32 An exploration of the hardware architecture of the PIC32 and differences among PIC32 families Fundamentals of embedded computing with the PIC32 including the build process time and memory efficient programming and interrupts A peripheral reference with extensive sample code covering digital input and output counter timers PWM analog input input capture watchdog timer and communication by the parallel master port SPI I2C CAN USB and UART An introduction to the Microchip Harmony programming framework Essential topics in mechatronics including interfacing sensors to the PIC32 digital signal processing theory of operation and control of brushed DC motors motor sizing and gearing and other actuators such as stepper motors RC servos and brushless DC motors For more information on the book and to download free sample code please visit http www nu32 org Extensive freely downloadable sample code for the NU32 development board incorporating the PIC32MX795F512H microcontroller Free online instructional videos to support many of the chapters **IEEE/CHMT International Electronic Manufacturing** Technology Symposium ,1992 **IEEE/ASME International Conference on Advanced Intelligent Mechatronics** Proceedings ,2005 Issues in Education by Subject, Profession, and Vocation: 2013 Edition, 2013-05-01 Issues in Education by Subject Profession and Vocation 2013 Edition is a Scholarly Editions book that delivers timely authoritative and comprehensive information about Health Education Research The editors have built Issues in Education by Subject Profession and Vocation 2013 Edition on the vast information databases of ScholarlyNews You can expect the information about Health Education Research in this book to be deeper than what you can access anywhere else as well as consistently reliable authoritative informed and relevant The content of Issues in Education by Subject Profession and Vocation 2013 Edition has been produced by the world's leading scientists engineers analysts research institutions and companies All of the content is from peer reviewed sources and all of it is written assembled and edited by the editors at ScholarlyEditions and

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