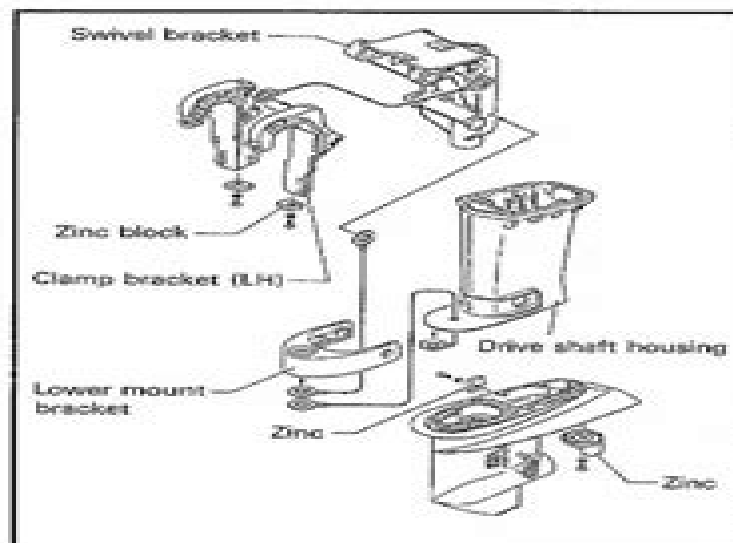


five pieces of zinc. One is in the cylinder water passage, there is one at the bottom of each clamp bracket, one above the cavitation plate and one below the cavitation plate (which is also a trim tab).

• BONDING WIRES

For the purpose of bonding, the motor center section has wires installed. These wires link the parts shown, ensuring that electro-current will be led smoothly to the zinc protection.



⚠ CAUTION

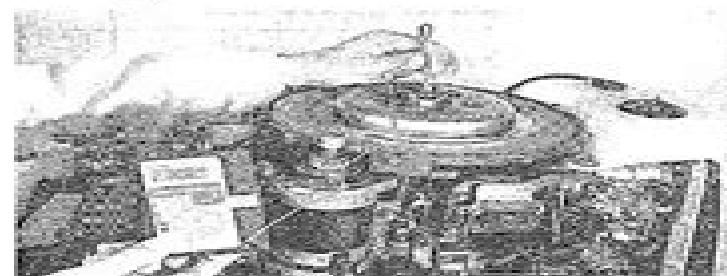
If zinc anodes have become detached or corroded away, aluminium surfaces (such as the drive unit) will suffer galvanic corrosion damage. Do not paint zinc protection blocks, as this will render them ineffective.

• EFFECTIVENESS OF ZINC BLOCKS

For the zinc blocks to be effective, they must make proper contact with the surface of the motor. Should the mounting surface of either the zinc block or the motor be salt

encrusted or otherwise dirty, installation will not be effective and the zinc will not erode or "sacrifice" itself properly. To check that there is sufficient contact between a zinc block and the motor frame, use a digital tester (set to Ω function) or the Suzuki Pocket Tester (set to $R \times 1$ scale). In turn, touch each exterior zinc block with a tester lead, while securely grounding the other tester lead to a suitable point on the motor (the top of the crankshaft is an ideal point, but it may require an extension to one of the meter leads).

If the zinc block is effectively installed and secured, the meter should indicate very low resistance, with a reading of approx. zero (0) ohms. If abnormally high resistance is indicated, the zinc block must be removed and the mounting surface and bolt cleaned thoroughly. However, this could also point towards a defective or broken bonding wire. Therefore, the condition of these wires should be checked also, as they perform an important function in the prevention of galvanic corrosion and build-up of static charges.



Suzuki Dt55 Outboard Service Manual

**Suzuki Motor Corporation
(Hamamatsu)**



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1. Understanding the eBook Suzuki Dt55 Outboard Service Manual
 - The Rise of Digital Reading Suzuki Dt55 Outboard Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Dt55 Outboard Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Dt55 Outboard Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Dt55 Outboard Service Manual
 - Personalized Recommendations
 - Suzuki Dt55 Outboard Service Manual User Reviews and Ratings
 - Suzuki Dt55 Outboard Service Manual and Bestseller Lists
5. Accessing Suzuki Dt55 Outboard Service Manual Free and Paid eBooks
 - Suzuki Dt55 Outboard Service Manual Public Domain eBooks

- Suzuki Dt55 Outboard Service Manual eBook Subscription Services
- Suzuki Dt55 Outboard Service Manual Budget-Friendly Options
- 6. Navigating Suzuki Dt55 Outboard Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Dt55 Outboard Service Manual Compatibility with Devices
 - Suzuki Dt55 Outboard Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Dt55 Outboard Service Manual
 - Highlighting and Note-Taking Suzuki Dt55 Outboard Service Manual
 - Interactive Elements Suzuki Dt55 Outboard Service Manual
- 8. Staying Engaged with Suzuki Dt55 Outboard Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Dt55 Outboard Service Manual
- 9. Balancing eBooks and Physical Books Suzuki Dt55 Outboard Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Dt55 Outboard Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Dt55 Outboard Service Manual
 - Setting Reading Goals Suzuki Dt55 Outboard Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Dt55 Outboard Service Manual
 - Fact-Checking eBook Content of Suzuki Dt55 Outboard Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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