

SUZUKI DT4

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hypocycloid	45000
Bore	.50 mm (1.97 in.)
Stroke	.44 mm (1.73 in.)
Displacement	.90 cc (5.5 cu. in.)
Spark Plug	BF6HS
NGK Electrode Gap	0.6-0.7 mm (0.024-0.028 in.)
Ignition Type	CDI
Carburetor	
Model	Mikuni
Model	BFV-18-15
Idle Speed (in gear)	850-900 rpm
Fuel/Oil Ratio	See Text

SIZES—CLEARANCES

Piston Ring End Gap	.6-1.5-6.35 mm (.024-.060-.25 in.)
Piston to Cylinder Clearance	0.05-0.07 mm (.002-.003 in.)
Piston Pin Diameter	11.95 mm (.471 in.)

SIZES—CLEARANCES CONT.

Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (.002 in.)
Max. Connecting Rod Small End Side Clearance	.4 mm (.016 in.)

TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N·m (11-14 ft.-lbs.)
Crankcase	8-12 N·m (6-9 ft.-lbs.)
Flywheel Nut	45 N·m (33 ft.-lbs.)
Standard Screws	
5 mm	2-4 N·m (1-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-11 ft.-lbs.)
10 mm	22-35 N·m (16-25 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel/oil ratios should be 20:1 during break-in of a new or rebuilt engine. For normal service, fuel/oil ratio should be 50:1 on models prior to 1986 and 100:1 on 1986 and later models when using Suzuki Outboard Motor Oil or a good quality SAE 100W certified TC-WF engine oil. When using any other two-stroke oil, fuel/oil ratio should be 20:1 during break-in and 50:1 for normal service. Manufacturer recommends regular or unleaded automotive gasoline having an 85 minimum octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 150 mL (5.1 cu. in.) of SAE 90 hypoid outboard gear oil. Retract vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BFV-18-15 carburetor is used. Refer to Fig. S22-1 for exploded view. Initial setting of pilot air screw (5) should be 1 to 1-1/2

turns clockwise. Position throttle stop screw with engine running in forward gear. Adjust throttle stop screw (2) so engine idles at approximately 850-900 rpm. Adjust pilot air screw so engine idles smoothly and will accelerate cleanly without hesitation. If necessary, readjust throttle



Fig. S22-1—Exploded view of Mikuni BFV-18-15 carburetor.

- 1. Body
- 2. Throttle stop screw
- 3. Throttle cable
- 4. Pilot air screw
- 5. Pilot air screw
- 6. Pilot air screw

- 7. Throttle cable
- 8. Throttle cable
- 9. Throttle cable
- 10. Throttle cable
- 11. Throttle cable
- 12. Throttle cable

stop screw to obtain 850-900 rpm idle speed.

Main fuel metering is controlled by main jet (2). Standard main jet size for normal operation is #157.5. Standard pilot jet (10) size is #45.

To check float level, remove float bowl (12) and invert carburetor body (1). Base of float (20) should be .62-1.4 mm (0.47-0.55 in.) away from gasket surface of carburetor body with float bowl gasket removed. Adjust float level by bending float tang.

FUEL PUMP. A diaphragm fuel pump (Fig. S22-2) is mounted on the side of power head cylinder block and is actuated by pressure and vacuum pulsations from the engine crankcase.

When servicing pump, defective or questionable parts should be replaced. Diaphragm should be renewed if air leaks or cracks are found, or if deterioration is evident.

SPEED CONTROL LINKAGE

Engine speed is controlled by position of throttle linkage. Throttle linkage is electronically controlled. A twist grip at the steering handle is used to control throttle settings.

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