#### SUZUKI DT4

#### CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP htpryms 4/4666 Bore 50 years	SERES—CLEARANCES CONT. Max. Crankshaft filmoust at Main Bearing Journal
Stroke (1.97 in.) Stroke (1.93 in.)	Max. Connecting Bod Small End 2-10 mm
Displacement 90 cc Spark Plag:	(0.16 in.) TEGRITENING TORQUES
NGK BP6BB Electrode Gap 0.0-0.7 recs 00.024-0.028 in. 3	Power Head Mounting Screws
Ignition Type	Flywhool Nat. (6-8 N ms.
Model BV-18-15 Life Speed (in year) 850-990 rum	Standard Screws: 2-4 N · m
Fuel-Oil Ratio See Text SIZES - CLEARANCES	(3-3 ft8m.) 6 mm; (3-5 ft9m.)
Pieton Ring End Gap 0.15-0.35 rom 0.000-0.014 in 3 Pieton to Cylinder Chestance 0.052.0.007 rom	8 mm 10-16 N·m (7-11 ft2m.) 10 mm 22-35 N·m
Platon Pin Diameter 11,99	(16-III ftRos.)

#### LUBRIGATION

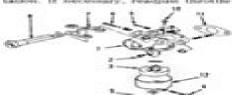
The power bond is behavioused by oil retund with the fund. Further ballon abundable to 10:1 during break-in of a rever or rebuilt engine. For normal service, fuel-oil ratio about 10:1 on receive the to 10:1 on models and 100:1 on 11886 and prince to LESS and LOC-1 on 11885 and later models when using Supuki, Out-board Monor Cili or a good quality NMMA. contiffed TC-W engine oil, When using any other transmission oil, furthell ratio abound be 20c1 during breaks in and 20c1 for normal service. Manufacturing recommends regular or unlessed in tomostive galandine having an 35 redsi-man cottame rating. Canodine and cil aboutd be thoroughly mixed. The lower and goars and bearings are

inderleasted by approximately 190 mL, 10.4 cm.) of NAE 90 hypoid outboard genr oil. Brinstall vent and fill plugs securrely using a new gasket, if necessary, to ensure a water tight seal.

#### FUEL SYSTEM

CARBURETOR. A Milcuri DV-18-15-carburetor is used. Refer to Fig. 823-1 for exploded view, holital setting of pi-lot air screw (6) should be 1 to 1-1-2

Double tap on with below. text to zoom has recribedly STREET, SQUARE, PARTITION. throttle stop screw 1% so engine idles at approximately 850 900 rpm. Adjust palot air ecrew so engine litter amountly trained will accelerate clearly without base-tation. If necessary, readjant throitile



Print, Bullet I - Discounter

610 ACC

stoop screw to obtain 850-900 ryes idle

Main fuel metering is controlled by ranin jet circ for normal operation is #97.5. Standard po-

To check float level, remove float lovel (12) and invest carbonway body (1). Dame of float (2) should be (2-14 com (6) 47 40 56 in. 3 away from pasket surface of carbonretor body with float bowl print-ket removed. Adjust float level by brist-

FUEL PUMP. A diaghrages find parage (Fig. S25-2) is encounted on the side of power bead cylinder block and in actuated by presented and vacuum pulsations. From the engine crandomas.

When acreticing pump, defective or quantionstable parts absoubt be respected. Diagderages should be received if sir leads or cracks are found, or if deterriorations is evident.

SPEED CONTROL LINKAGE. Engine append in controlled by position of throttle Bulage. Igottion, advance is electronismly controlled. A tents grip at the absoring handle is used to control through settings.

# **Suzuki Dt4 Service Manual**

**M** Walker

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