

Figure 10-8 Trip Arm Assembly

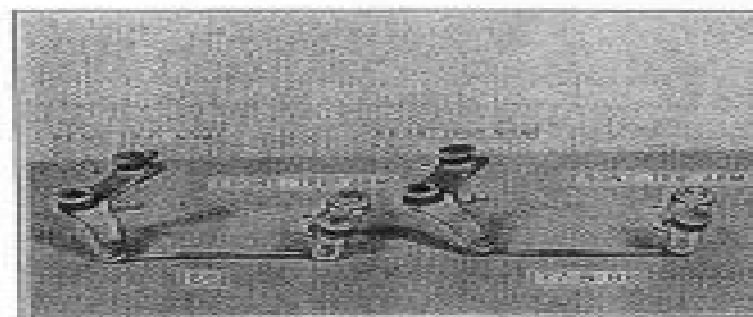


Figure 10-9 Assembled Trip Arms

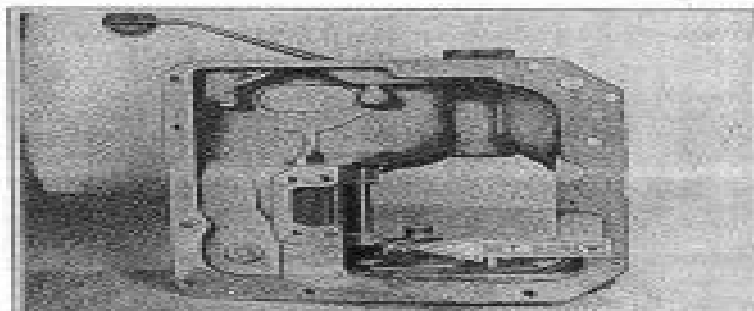


Figure 10-20 Trip Arm Assembly Installed

12. Loosen the set screw in the rear trip arm so the rear trip arm shaft is free to rotate. (See Figure 10-8.)
13. Remove the cotter pin from the rear trip arm shaft and remove the shaft and trip pedal from the housing. The worm gear can now be removed from the 66 Series lift if it has not yet been done.
14. Remove the rear trip arm shaft oil seal.
15. Remove the cotter pin and washer from the front trip arm shaft and remove the front trip arm, rear trip arm and trip arm link as an assembly.

16. Note the position of the trip arm link and disassemble the arms from the link.
17. Remove the front trip arm oil seal.

POWER LIFT ASSEMBLY

1. On 66 Series tractors install new front and rear worm shaft bushings and Welch plug if they have been removed. Press the bushings into the housing so the front bushing collar is tight against the housing and the rear bushing is centered in the bushing bore.
2. Install a new Welch expansion plug in the trip arm shaft bore on the left side of the housing if the old one has been removed or if it shows signs of leaking.
3. Assemble the front and rear trip arms and trip arm link. When making the assembly place the trip arm link so the curve of the link is pointing up on the 66 Series lifts and pointing down on the 77 and 88 Series lifts. (See Figure 10-9.)
4. Install the assembled linkage in the housing.
5. Install a new oil seal on the front trip arm shaft between the shaft and the housing.

Oliver 66 Repair Manual

KJ Lindholm-Leary



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
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