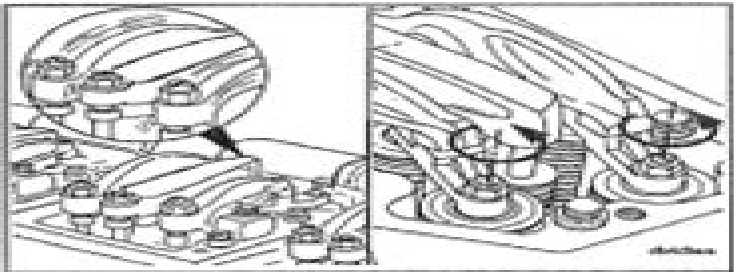


Crossheads - Adjustment

**NOTE:** Crosshead adjustment must always be made before attempting to adjust the valves.

Adjust the crossheads on the cylinder that has both valves closed.

Loosen the crosshead adjusting screw lock nuts on the intake and exhaust valve crossheads.

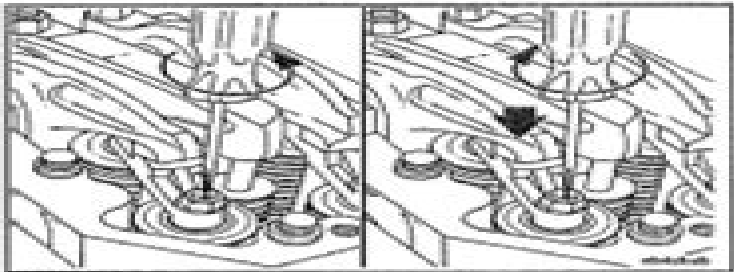


Use the following procedure to adjust both the intake and the exhaust crossheads.

Turn the adjusting screw out at least one turn.

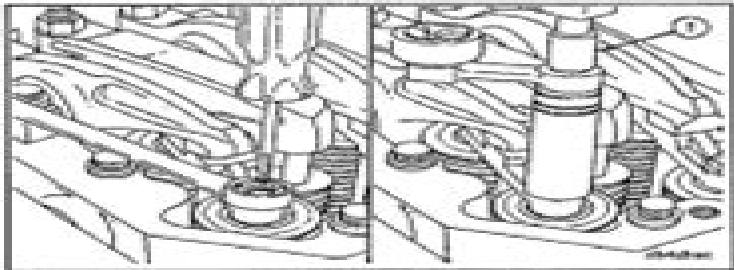
Hold the crosshead down against its guide.

Turn the adjusting screw in until it touches the top of the valve stem but does not raise the crosshead.



Hold the adjusting screw in this position. The adjusting screw **must not** turn when the lock nut is tightened to its torque value. Tighten the lock nut. The following torque values are given with and without Part No. ST-669, Torque Wrench Adapter (1):

	Torque Values	
	N·m	ft-lb
With Adapter	35	25
Without Adapter	40	30



Valves - Adjustment

If valve and injector adjustment is checked during troubleshooting or before the recommended maintenance interval, adjustment is **not** required if measurements are within the recheck limits.

VALVE ADJUSTMENT - RECHECK LIMITS			
OBC			
	mm		[in]
		MIN	MAX
INTAKE VALVE	0.28 0.62	MIN	[0.011] [0.017]
EXHAUST VALVE	0.06 0.76	MIN	[0.024] [0.030]

# Operation And Maintenance Manual K38 And K5

**Caterpillar Inc**



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