

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel/oil ratio should be 30:1 during break-in of a new or rebuilt engine. Fuel/oil ratio for normal service is 50:1 on models prior to 1987 and 100:1 on 1987 and later models. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W oil. When using any other type of two-stroke engine oil, fuel/oil ratios should be 20:1 during break-in and 30:1 for normal service. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated with SAE 90 hypoid outboard gear oil. Lower unit capacity on models prior to 1987 is approximately 40 mL (1.3 oz.). Oil capacity on later models is approximately 70 mL (2.4 oz.) on short drive shaft models and 120 mL (4.1 oz.) on long drive shaft models. On early models (prior to 1987), lay motor on side to fill with oil. Later models are equipped with a vent/oil level check plug on side of gearcase. Reinstall plug securely using a new gasket if necessary to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni sliding valve float type carburetor is used. Refer to Fig. S21-1 for exploded view. Idle speed should be adjusted after motor has reached normal operating temperature. Move speed control to slow speed stop and adjust idle speed screw (14) to obtain idle speed of 800-900 rpm. Note that on 1987 and later models, carburetor is equipped with a pilot air screw (Fig. S21-2) for low speed mixture adjustment. Carburetor with pilot air screw can be identified by the presence of a float bowl drain plug. Initial setting of pilot air screw is two turns out from a lightly seated position. Final adjustment should be made with engine at operating temperature and running in forward gear. Adjust pilot air screw so engine idles smoothly and accelerates without hesitation.

Main fuel metering is controlled by main jet (20—Fig. S21-1). Standard main jet size is #95 for models through 1986 and #90 for 1987 and later models. Normal position for clip (9) on jet needle (10) is third notch from top of needle. If midrange mixture is too lean or too rich, minor fuel mixture adjustment can be accomplished by repositioning clip on jet needle. Moving clip down on needle richens fuel mixture while moving clip up on needle leans fuel mixture. Fuel

filter (17) should be cleaned after every 50 hours of operation.

To check float level, remove float bowl and invert carburetor. With float installed on float arm (23), float surface nearest main jet should be 19-21 mm (0.748-0.826 in.) away from carburetor gasket surface. Make certain float is level with gasket surface when measuring. Adjust float level by bending float arm tang.

When installing carburetor, renew "O" ring (13) as required.

IGNITION SYSTEM

Breaker point gap should be set to 0.3-0.4 mm (0.012-0.016 in.) at maximum opening. Adjustment may be accomplished through holes in flywheel. Flywheel must be removed to renew breaker points. Tighten flywheel nut to 40-50 N·m (30-37 ft.-lbs.).

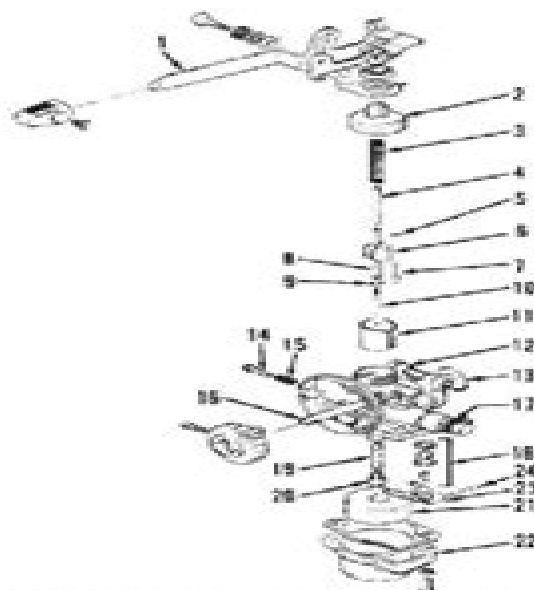


Fig. S21-1—Exploded view of carburetor used on models prior to 1987. On 1987 and later models, carburetor is equipped with a pilot air screw (Fig. S21-2) for low speed mixture adjustment.

- | | |
|-----------------------|---------------------|
| 1 Speed control lever | 13 O-ring |
| 2 Clip | 14 Idle speed screw |
| 3 Spring | 15 Needle |
| 4 Tube | 16 Needle seat |
| 5 Clip | 17 Float valve |
| 6 Spring seat | 18 Float bowl |
| 7 Seat pin | 19 Float arm |
| 8 Throttle rod | 20 Main jet |
| 9 Cap | 21 Float pin |
| 10 Jet needle | 22 Float bowl |
| 11 Throttle valve | 23 Float arm |
| 12 Body | 24 Float pin |

OUTBOARD MOTOR

After adjusting breaker points, check ignition timing using a dial indicator and an ohmmeter or continuity tester. Remove the spark plug and insert the dial indicator. Set piston position at TDC, then zero the dial indicator. Disconnect the black lead to stop button and connect the ohmmeter or continuity tester between lead from magneto and ground. Rotate the flywheel clockwise until meter or continuity tester indicates that points have just opened. Dial indicator should read 0.504 mm (0.032 in.). If ignition timing adjustment is required, remove the flywheel and loosen magneto base plate (7—Fig. S21-3) retaining screws. Rotating base plate clockwise retards ignition timing while rotating counterclockwise advances ignition timing.

COOLING SYSTEM

WATER PUMP. A rubber impeller type water pump is used to cool the

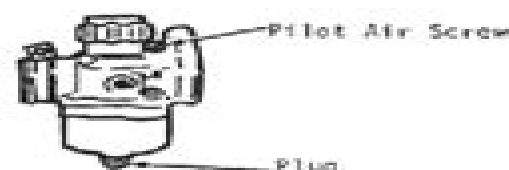


Fig. S21-2—Initial setting of pilot air screw on models so equipped is two turns out from a lightly seated position.

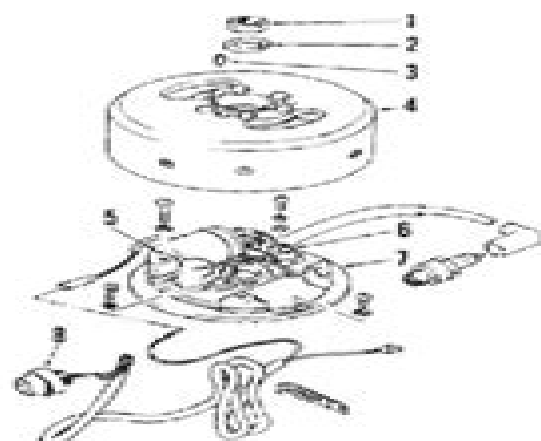


Fig. S21-3—Exploded view of magneto.

- | | |
|----------------|---------------------------|
| 1 Nut | 2 Lockwasher |
| 3 Lockwasher | 4 Ignition breaker points |
| 5 Base plate | 6 Flywheel |
| 7 Timing marks | 8 Timing marks |

Suzuki Dt2 Outboard Manual

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Suzuki Dt2 Outboard Manual:

Suzuki Outboard Motor, DT2 ,1976* **Boating** ,1978-07 **Suzuki** Suzuki, Motor Co. Ltd,1977 Suzuki 2-140 HP OB 77-1984 Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140 Suzuki Outboard Motor DT 50/60/65 ,1987 **Suzuki Outboard Motor, DT50E ,1977** **Suzuki Outboard Motor, DT7.5-9 ,1976** **Suzuki Outboard Motor ,1980** **Suzuki Outboard Motor, DT9.9 ,1977** **Suzuki DT25 Service Manual** Suzuki Motor Co,1976 Suzuki 2-225 HP OB & Jt D85-91 Penton Staff,2000-05-24 DT 2 DT 4 DT 6 DT 8 DT 8 SAIL DT 9 9 DT 9 9 SAIL DT 15 DT 20 DT 25 DT 30 DT 35 DT 40 DT 55 DT 65 DT 75 DT 85 DT 90 DT 100 DT 100 SUPER FOUR DT 115 DT 140 DT 150 DT 150 SUPER SIX DT 175 DT 200 DT 200 EXANTE DT 225 **Suzuki Outboard Repair and Maintenance Manual** Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books **Suzuki 2-Stroke OB 2-65 hp 92-99** Penton Staff,2000-05-24 DT2 DT2 2 DT4 DT5 DT6 DT8 DT9 9 DT15 DT25 DT30 DT40 DT55 DT65 PU40 PU55 Suzuki Outboard Shop Manual 9.9-70 HP Four-Stroke, 1997-2000 ,2001 **Yamaha DT2 RT2 Supplementary Service Manual** Yamaha Motor Co,1971* SUZUKI 2-STROKE TWINS 125cc TO

500cc - 1962 ONWARDS - WORKSHOP MANUAL Floyd Clymer,2020-03-11 This Workshop Manual is a compilation of various Suzuki Factory Manuals for the 125cc 150cc 200cc 250cc 305cc 315cc 500cc 2 Stroke twins from 1962 onwards Specific models covered are T125 S32 Olympian T200 T10 TC250 El Camino T20 T250 T21 X 6R T305 T350 T500 Cobra Titan

Suzuki Service Manual Suzuki Motor Company, *Suzuki Service Manual [for] Suzuki GT380* Suzuki Motor Co. Ltd,1972 Suzuki Swift Suzuki Motor Corp,1988 **Suzuki Service Manual [for] Model U50.U50D** Suzuki Motor Co. Ltd,1968

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Table of Contents Suzuki Dt2 Outboard Manual

1. Understanding the eBook Suzuki Dt2 Outboard Manual
 - The Rise of Digital Reading Suzuki Dt2 Outboard Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Dt2 Outboard Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Dt2 Outboard Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Dt2 Outboard Manual
 - Personalized Recommendations
 - Suzuki Dt2 Outboard Manual User Reviews and Ratings
 - Suzuki Dt2 Outboard Manual and Bestseller Lists
5. Accessing Suzuki Dt2 Outboard Manual Free and Paid eBooks

- Suzuki Dt2 Outboard Manual Public Domain eBooks
 - Suzuki Dt2 Outboard Manual eBook Subscription Services
 - Suzuki Dt2 Outboard Manual Budget-Friendly Options
6. Navigating Suzuki Dt2 Outboard Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Dt2 Outboard Manual Compatibility with Devices
 - Suzuki Dt2 Outboard Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Dt2 Outboard Manual
 - Highlighting and Note-Taking Suzuki Dt2 Outboard Manual
 - Interactive Elements Suzuki Dt2 Outboard Manual
 8. Staying Engaged with Suzuki Dt2 Outboard Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Dt2 Outboard Manual
 9. Balancing eBooks and Physical Books Suzuki Dt2 Outboard Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Dt2 Outboard Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Suzuki Dt2 Outboard Manual
 - Setting Reading Goals Suzuki Dt2 Outboard Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Suzuki Dt2 Outboard Manual
 - Fact-Checking eBook Content of Suzuki Dt2 Outboard Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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