
Design and function

Group 21 Short block

Engine, general

The D1-13, D1-20, D1-30 and D2-40 are four cycle marine diesel propulsion engines. They all have two valves per cylinder, a high-mounted camshaft in the engine block and a mechanical injection pump.

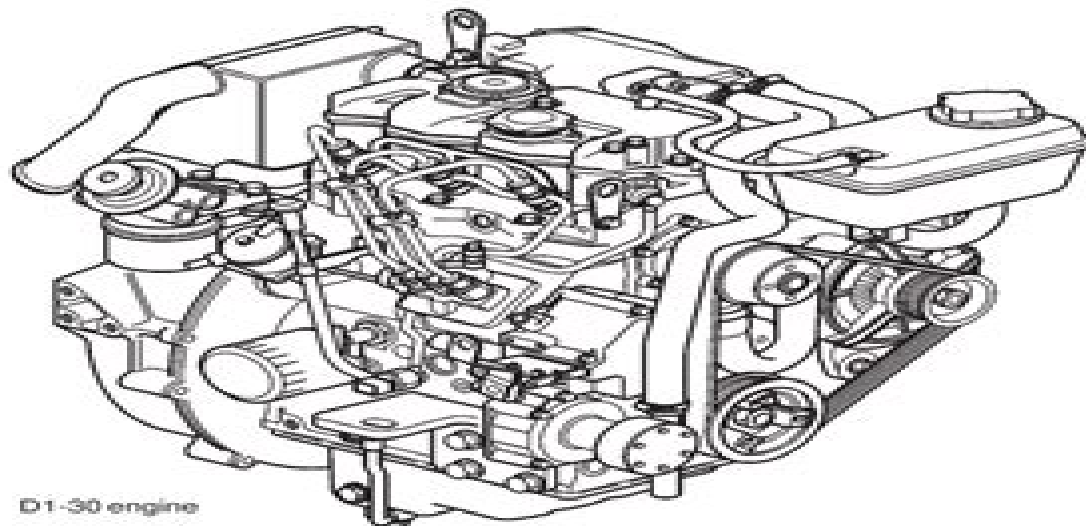
The D1-13 is an in-line two cylinder engine with a total swept volume of 0.51 liter. The D-20 and D1-30 are in-line three cylinder engines with total swept volumes of 0.76 and 1.13 liter respectively. The D2-40 is an in-line four cylinder engine with a total swept volume of 1.51 liter.

The D1-13 and D1-20 engines have identical pistons with the same dimensions. The D1-30 and D2-40 engines have different pistons, but of common dimensions.

The engines are lubricated by a pressure lubrication system, in which an oil pump supplies oil under pressure to all lubrication points.

Fresh water cooling uses a thermostatically controlled sea-water cooled heat exchanger. The sea water pump is operated by a gear train.

The crankshaft operates the coolant pump and alternator via a drive belt.



D1-30 engine

Volvo D1 30 Maintenance Manual

Katrin Zwirglmaier



Volvo D1 30 Maintenance Manual:

Volvo 240/740/760/780/940/960 1990-93 Repair Manual ,1994 *Audels Foreign Auto Repair Manual* Edwin P. Anderson,1964 **Moody's Transportation Manual** ,1993 Road & Track ,1971-02 **The British National Bibliography** Arthur James Wells,1970 *Road and Track* ,1972 Moody's International Manual ,1998 **The British National Bibliography Cumulated Subject Catalogue** ,1968 **Popular Science** ,1983-01 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better

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