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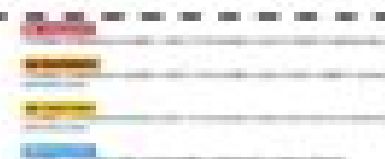
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SAFETY
Before working on the engine, make sure the engine is cooled down and the ignition is switched off. Disconnect the battery to avoid any electrical shorts. Wear appropriate safety gear, including gloves and eye protection. Always use the correct tools and techniques for the task at hand. If you are unsure about any part of the service or maintenance procedure, consult the Volvo Penta technical manual or a qualified technician.



Oil Change
1. Drain the old oil from the engine.
2. Replace the oil filter.
3. Fill the engine with the recommended grade of oil.



Water Pump Maintenance
1. Check the water pump for leaks and proper operation.
2. Replace the water pump if necessary.



Water Pump Replacement
1. Remove the old water pump.
2. Install the new water pump.
3. Test the engine for proper operation.

Volvo Marine Engine Service Manual

Michael Brown



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