

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500
Bore:	
DT50 (Prior to 1984)	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65	84 mm (3.31 in.)
Stroke	72 mm (2.83 in.)
Number of Cylinders	2
Displacement:	
DT50 (Prior to 1984)	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc (48.69 cu. in.)
Spark Plug:	
NGK	B8HS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)
Ignition Type	Breakerless
Carburetor:	
Make	Mikuni
Model	B40-32
Fuel/Oil Ratio	50:1†
*1984 DT50 models use NGK B8HS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).	
†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.	

SIZES—CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)
Piston to Cylinder Wall Clearance:	
DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
Max. Connecting Rod Small End Side Shake	5.0 mm (0.20 in.)

TIGHTENING TORQUES

Cylinder Head:	
6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)
Crankcase	40-60 N·m† (29-44 ft.-lbs.)
Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)
Standard Screws:	
Unmarked or Marked "4"	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)
Stainless Steel	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)
Marked "7" or SAE Grade 5	
5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki Dt50 1982 Service Manual

**Suzuki Jidōsha Kōgyō Kabushiki
Kaisha. Export Service Section**



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Newsletter ,1986 The British National Bibliography Arthur James Wells,1979 *Books on Japan in Western Languages Recently Acquired by the National Diet Library* Kokuritsu Kokkai Toshokan,1990 Whitaker's Books in Print ,1998 **Suzuki** Suzuki, Motor Co. Ltd,1977 **Suzuki Model TS250R (motorcycle) Service Manual** Suzuki Motor Co. Ltd,1976 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), **Suzuki Gsf600 and 1200 Bandit Fours** Matthew Coombs,Phil Mather,2002-06-20 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Suzuki GT380 (motorcycle) Service Manual** Suzuki Motor Co. Ltd,1975 **SUZUKI SS80 Service Manual [to 1982]** ,1982 **Suzuki Service Manual [for] Model U50.U50D** Suzuki Motor Co. Ltd,1968 **Suzuki GT, ZR & TS 50 Owners Workshop Manual** Jeremy Churchill,1989 GT50 49cc 77 79 TS50KN 49cc 1979 ZR50X1 49cc 79 83 ZR50S 49cc 83 90 ZR50SL 49cc 81 84 TS50ER 49cc 80 84 **Suzuki GSX-R600 and 750 Service and Repair Manual** Matthew Coombs,2009 GSX R600K6 599cc 2006 GSX R600K7 599cc 2007 GSX R600K8 599cc 2008 GSX R600K9 599cc 2009 GSX R750K6 750cc 2006 GSX R750K7 750cc 2007 GSX R750K8 750cc 2008 GSX R750K9 750cc 2009 *Suzuki DL650 V-Strom 2004-2011* Editors of Haynes Manuals,2015-08-15 Suzuki DL650 V Strom 2004 2011 Service and Repair Manual 1996 2013 M273 Suzuki DL650 V Strom manual Includes Color Wiring Diagrams This service manual provides specific detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the Suzuki DL650 V Strom Series motorcycle Do it yourselves will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of your tool box TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS **Suzuki Service Manual, Model TS250R.** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki Gp100 and 125 Singles Owner's Workshop Manual** Chris Rogers,Pete Shoemark,1993 GP100UN 98cc 80 82 GP100UX 98cc 82 83 GP100UD 98cc 83 91 GP100UL 98cc 91 93 GP100C 98cc 78 80 GP100N 98cc 80 81 GP100X 98cc 81 84 GP100ED 98cc 83 86 GP125C 123cc 78 79 GP125N 123cc 79 82 GP125N 123cc 85 86 GP125X 123cc 82 83 GP125D 123cc 83 89 *Suzuki Model TM250 (motorcycle) Service Manual* Suzuki Motor Co. Ltd,1976 *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1974 *Suzuki U70 Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1967 *Suzuki Service Manual ST20 ST20K ST20V.* Suzuki Jidōsha Kōgyō Kabushiki Kaisha,Suzuki Motor Co,1976

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1. Understanding the eBook Suzuki Dt50 1982 Service Manual
 - The Rise of Digital Reading Suzuki Dt50 1982 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Dt50 1982 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Dt50 1982 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Dt50 1982 Service Manual
 - Personalized Recommendations
 - Suzuki Dt50 1982 Service Manual User Reviews and Ratings
 - Suzuki Dt50 1982 Service Manual and Bestseller Lists
5. Accessing Suzuki Dt50 1982 Service Manual Free and Paid eBooks
 - Suzuki Dt50 1982 Service Manual Public Domain eBooks
 - Suzuki Dt50 1982 Service Manual eBook Subscription Services
 - Suzuki Dt50 1982 Service Manual Budget-Friendly Options
6. Navigating Suzuki Dt50 1982 Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Suzuki Dt50 1982 Service Manual Compatibility with Devices
- Suzuki Dt50 1982 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Dt50 1982 Service Manual
 - Highlighting and Note-Taking Suzuki Dt50 1982 Service Manual
 - Interactive Elements Suzuki Dt50 1982 Service Manual
- 8. Staying Engaged with Suzuki Dt50 1982 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Dt50 1982 Service Manual
- 9. Balancing eBooks and Physical Books Suzuki Dt50 1982 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Dt50 1982 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Dt50 1982 Service Manual
 - Setting Reading Goals Suzuki Dt50 1982 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Dt50 1982 Service Manual
 - Fact-Checking eBook Content of Suzuki Dt50 1982 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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