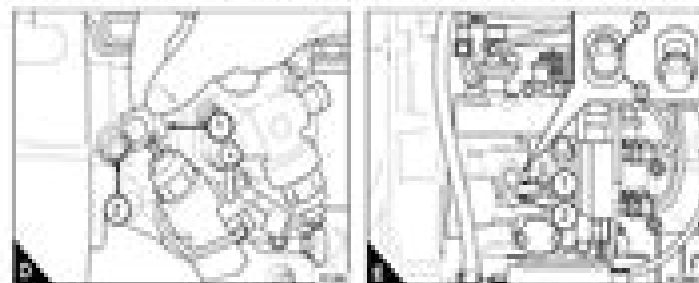


6 Release the Bosch VP40 fuel pump shaft

- To release the Bosch VP40 pump shaft, ensure the backlash is removed. Loosen the locking screw (22) and fit the washer (21). Tighten the locking screw (22) to 12 Nm (8.8 ft·lb) to 1.2 kgf·m.
- To release the Delphi DPE40 pump shaft, ensure the backlash is removed. Loosen the locking screw (21) and move the washer (22). Tighten the locking screw (2) to only the washer to 12 Nm (8.8 ft·lb) to 1.2 kgf·m.



7 Tighten the nut (21) to 88 Nm (65.0 ft·lb) to 5.0 kgf·m.

8 Remove the two timing pins

9 Check the fuel injection pump gear and flange (F1) and the backlash (20), see "Timing case and drive assembly" on page 22.

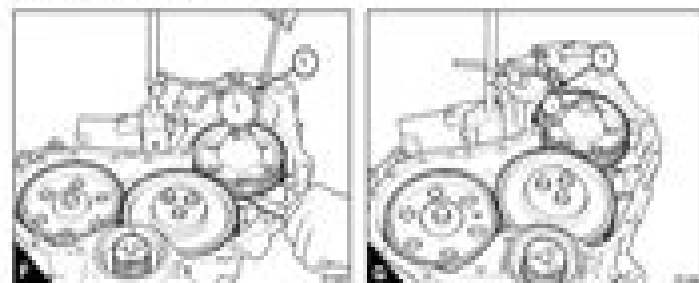
10 Lightly lubricate each gear with clean engine lubricating oil.

11 Fit the timing case cover, see Operation 6-2.

12 Fit the gear flaps, see Operation 14-15.

13 Fit the rocker assembly, see Operation 3-4.

14 Fit the rocker cover, see Operation 3-5.



Electronic fuel pump gear

To remove

Operation 6-6

Special tools			
Description	Part number	Description	Part number
Crankshaft timing pin	21610211	Fuel pump timing pin	21610202
Crankshaft timing pin	21610212		

Cautions

- These procedures must only be carried out by a person with the correct training.
- If the fuel rail (A2) is loosened the fuel injection pump timing will be lost and the fuel injection pump will have to be removed and sent to your nearest Perkins Dealer/Distributor to be reset.
- The timing pins are a push fit and must not be forced into place.
- The engine is at TDC, do not use the pins as a locking device when repairs are carried out on the engine.

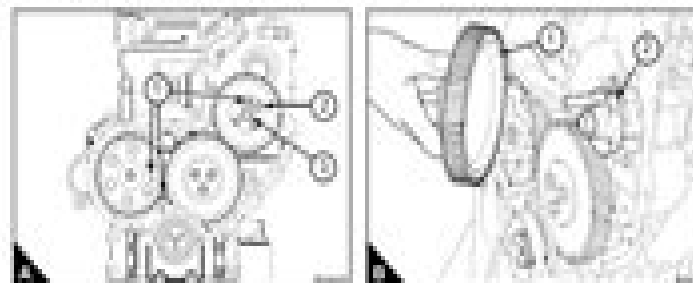
Note: The fuel pump gear can be removed with the crankshaft pulley flange.

1 Rotate the crankshaft to obtain TDC, see Operation 6-1.

2 Set the Bosch VP40 fuel injection pump timing, see Operation 6-2.

3 With all three timing pins fitted (A1), remove the set screws (A2) and the hardened washers from the gear.

4 Remove the gear (B1) from the rail (B2).



Perkins 1100 Service Manual

JR Anderson



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