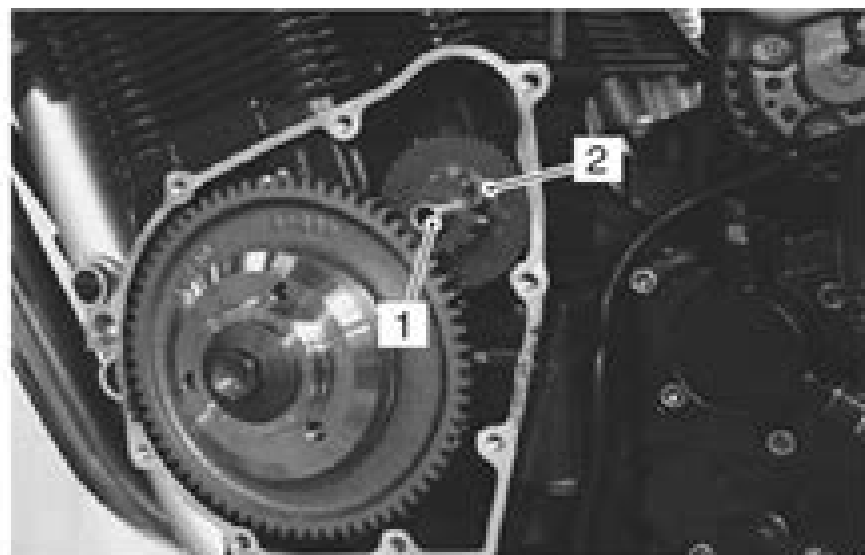


- 4) Remove the idle gear shaft (1) and starter idle gear (2).



IS49G1190033-01

- 5) Hold the starter clutch assembly using the special tool and then loosen the starter clutch mounting bolt.

Special tool

 (A): 09920-34840 (Starter clutch holder)

NOTE

Do not remove the starter clutch mounting bolt at this stage, only loosen it. You will need to use it in conjunction with the special tool when removing the starter clutch assembly.

Installation

Install the starter clutch assembly after removal. Pay attention to the following points.

- Remove the grease from the starter clutch and crankshaft. Use cleaning solvent to wipe the surfaces. Make sure that the surfaces are clean.



- Apply a quantity of "134" to the bolt.

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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