



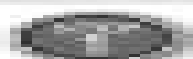
# QUICK START GUIDE



Thank you for purchasing your new Eureka vacuum!



Before returning, call  
 Eureka Customer Service  
**HELPLINE**  
 1-800-282-2866  
 or visit our website at [www.eureka.com](http://www.eureka.com)



## What's in the carton



## Easy assembly

1. Remove the motor unit from the carton and place it on a flat surface.



## Get ready to vacuum



# Operating Manual For Eureka 431 Optima Lightweight

**Carroll Gantz**



### **Operating Manual For Eureka 431 Optima Lightweight:**

**The Vacuum Cleaner** Carroll Gantz, 2012-10-05 House cleaning has been an innate human activity forever but only since the early 19th century have mechanical devices replaced the physical labor performed mostly by women Mechanical carpet sweepers were replaced by manual suction cleaners which in turn were replaced by electric vacuum cleaners in the early 20th century Innovative inventors who improved vacuum cleaners as electricity became commonly available made these advances possible Many early manufacturers failed but some such as Bissell Hoover Eureka and others became household names as they competed for global dominance with improved features performance and appearance This book describes the fascinating people who made this possible as well as the economic cultural and technological contexts of their times From obscure beginnings 200 years ago vacuum cleaners have become an integral part of modern household culture

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