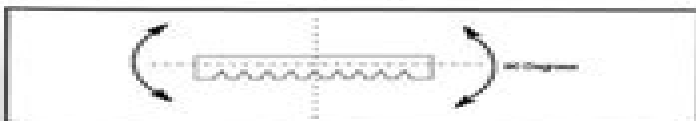


## ENGINE

15. To install a new front cover seal, use the front cover seal installation tool, PN:PS-48043.



16. Assembly of the front gear cover / water pump drive shaft is the reverse of disassembly.
17. Apply a thin bead of Three-Bond 1215 to the entire gear cover-to-crankcase mating surfaces.
18. Torque fasteners to specifications listed in beginning of this chapter.
19. Insert a pry bar between the crankcase and alternator. Pull until the drive belt cannot be twisted more than 90 degrees in either direction. Torque alternator pivot bolt and upper alternator support bolt to specification listed at beginning of this chapter.

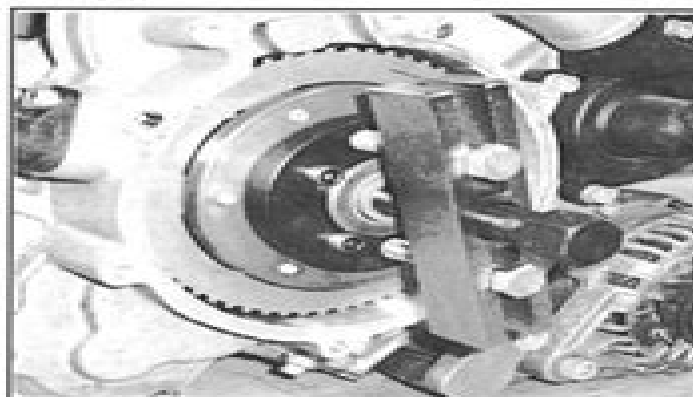


### Flywheel Removal and Installation

1. Suspend the engine inside the engine compartment. See "Suspending Engine", page 4.2
2. Follow the procedures for removing the MAG-side engine support plate, removing the engine mount, remove the pulley, and moving the alternator, found in the MAG Gear Cover Assembly / Water Pump Driveshaft Removal and Installation section. See "MAG Gear Cover Assembly / Water Pump Driveshaft Removal and Installation", page 5.31

**NOTE:** Only the flywheel cover plate requires removal, not the complete gear cover.

3. Install the flywheel puller into the flywheel, PN: PS-45041.



**NOTE:** Do not thread the puller screws into the clutch rollers on the backside of the flywheel.

4. Slowly tighten the puller bolt while applying heat to the flywheel outer bearing surface. Hold the crankshaft stationary with the crankshaft armator. Remove the flywheel.

**NOTE:** When using heat, do not dis-color the flywheel bearing surface.

5

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