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5. Remove the nylon lock nut, the cone spring washer, and the starter pin1 from the crankshaft.



6. Remove the primary fixed sheave (arrow) and claw washers.



7. Remove the tracking, the primary sliding sheave (arrow), and the cam plate assembly.



**NOTE:** *50cc clutches have a spacer in this location that must be retained for installation to ensure proper starting gear ratio.*

**NOTE:** *When removing the primary sliding sheave and the cam plate assembly, use two hands to hold the cam plate and the primary sliding sheave together. This prevents the roller weights from falling out of the assembly.*

8. Carefully remove the starter one-way assembly. Inspect the one-way for signs of wear or damage. Replace assembly if damage or wear is found.



9. Remove the washer and needle bearing.



10. Remove the driven clutch assembly by removing the O-ring and nut from the shaft. Replace the O-ring (arrow) as needed.



# Polaris Predator 50 Predator 90 Sportsman 90 Service Manual 2006

**Penton Staff**



**Polaris Predator 50 Predator 90 Sportsman 90 Service Manual 2006:**

**Polaris Predator 2003-2007** Penton Staff,2000-05-24 Predator 500 2003 2007 Predator 500 Troy Lee Designs 2005  
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## Adopting the Track of Phrase: An Psychological Symphony within **Polaris Predator 50 Predator 90 Sportsman 90 Service Manual 2006**

In some sort of eaten by monitors and the ceaseless chatter of instantaneous communication, the melodic splendor and mental symphony developed by the published word frequently diminish into the background, eclipsed by the constant sound and interruptions that permeate our lives. But, set within the pages of **Polaris Predator 50 Predator 90 Sportsman 90 Service Manual 2006** a stunning literary treasure overflowing with fresh thoughts, lies an immersive symphony waiting to be embraced. Crafted by a wonderful musician of language, this captivating masterpiece conducts viewers on a psychological journey, skillfully unraveling the concealed melodies and profound affect resonating within each carefully constructed phrase. Within the depths of the touching evaluation, we will examine the book is key harmonies, analyze their enthralling publishing fashion, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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